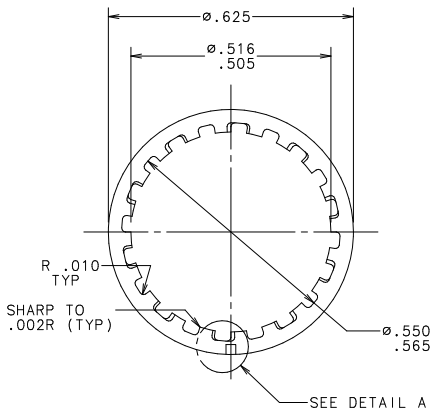


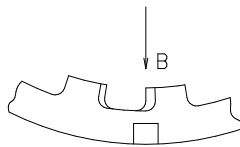
.004 MIN. TYP
(MINIMUM TOOTH
HEIGHT FROM [A])

VIEW B
SCALE: 10=1

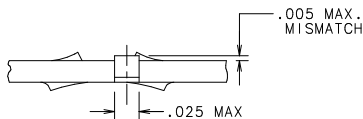


SHARP TO
.002R (TYP)

SEE DETAIL A



DETAIL A
SCALE: 10=1



CARRIER TAB DETAIL
SCALE: 10=1

NOTES:

1. MATERIAL: .022 ±.001 THICK C.R. ANNEALED AISI-SAE 1050.
2. HEAT TREATMENT: HARDEN & TEMPER TO Rc 44-47.
3. ELECTRO-ZINC PLATE .0002/.0005 (SEE NOTE 4).
4. BAKE AT 375° ±25° F. FOR 4 HOURS - BAKING OPERATION TO BE DONE WITHIN 4 HOURS AFTER PLATING TO PROVIDE FOR HYDROGEN EMBRITTLMENT RELIEF.

NO	COMPONENT NO	DESCRIPTION	QTY/M	U/M

BILL OF MATERIAL			
CDPIES TO	MATERIAL SPEC	SEE NOTE 1	FINISH
		DATE	SCALE
1	9 18	JMB	2/19/88
2	10 19		SCALE 4=1
3	12 20	CHK	SUPER DRW
4	13 21	APPD	RAW STK WT
5	14 23		LBS/M
6	15 33		TOLERANCE UNLESS OTHERWISE SPECIFIED
7	16 43		TWO PLACE DEC ±.01
8	17 53		THREE PLACE DEC ±.005 ANGULAR ±1°
TITLE LOCKWASHER (20 TOOTH)			

REVISION	DATE	BY	APP'D
H			

DESIGNER: JMB
DRAWN: H
CHECKED: H
DATE: 905-023

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.

CPK DENOTES CRITICAL CHARACTERISTICS.

CPK DENOTES CPK DIMENSIONS - MINIMUM CPK VALUE

INDICATES A CHARACTERISTIC THAT PROVIDES AN INDICATION ON THE DRAWING TO BE USED TO DETERMINE THE MEASUREMENT PROCEDURE FOR MEASUREMENT

CPK DENOTES CPK DIMENSIONS - MINIMUM CPK VALUE

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