



- NOTES
- ① THE RECOMMENDED TIGHTENING TORQUE OF REF NO. ④: 0.9 TO 1 N · m.  
 THE RECOMMENDED ADHESIVE OF REF NO. ⑨: LOCTITE 243 MADE BY HENKEL JAPAN LTD.
  - ② THE RECOMMENDED TIGHTENING TORQUE OF REF NO. ⑫: 0.9 TO 1 N · m.  
 THE RECOMMENDED ADHESIVE AND PRIMER OF REF NO. ⑨: LOCTITE 243 AND LOCK PRIMER 7649 MADE BY HENKEL JAPAN LTD.
  - 3 ROTATION EXAMPLE ARE SHOWN FOR REF. NO. ①, ④, ⑨, AND ⑫.
  - 4 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE.  
 PLEASE CONFIRM BEFORE THE USE.

NO.	MATERIAL	FINISH	REMARKS	NO.	MATERIAL	FINISH	REMARKS
6	PHOSPHOR BRONZE	NICKEL PLATING		12	POLYPHENYLENE SULFIDE	(BLACK)	UL94V-0
5	STAINLESS STEEL			11	POLYAMIDE	(WHITE)	UL94V-0
4	ZINC ALLOY	NICKEL PLATING		10	HYDROGENATION ACRYLONITRILE BUTADIENE RUBBER	(GRAY)	
3	ZINC ALLOY	NICKEL PLATING		9	ALUMINUM ALLOY	NICKEL PLATING	
2	PHOSPHOR BRONZE	SURFACE: GOLD 0.2 $\mu$ m min. UNDER PLATING: NICKEL 2 $\mu$ m min.		8	ACRYLONITRILE BUTADIENE RUBBER	(BLACK)	
1	POLYPHENYLENE SULFIDE	(BLACK)	UL94V-0	7	ACRYLONITRILE BUTADIENE RUBBER	(BLACK)	

  

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	2 : 1	△				
APPROVED : HY. KOBAYASHI			18.02.26	DRAWING NO. EDC-117924-31-00		
CHECKED : HY. KOBAYASHI			18.02.26	PART NO. HR08D-12WPB-2S(31)		
DESIGNED : DS. MATSUNE			18.02.24	CODE NO. CL108-0280-8-31		
DRAWN : AI. NISHIYAMA			18.02.22			