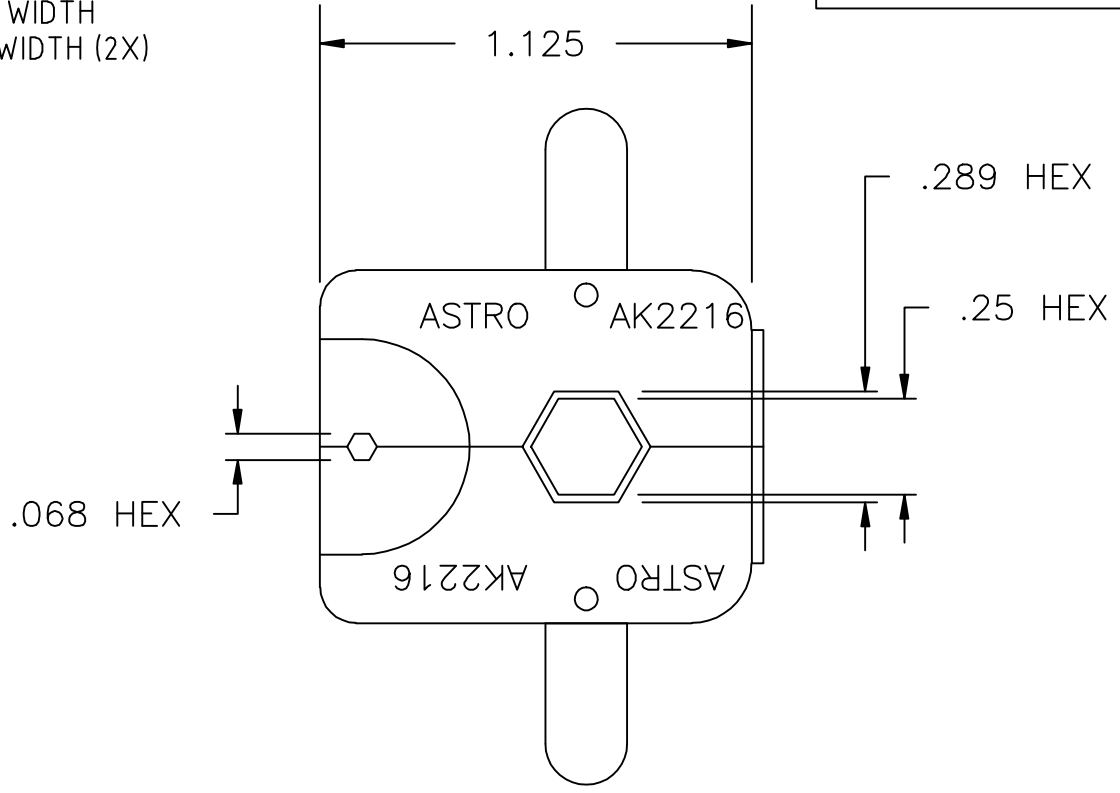
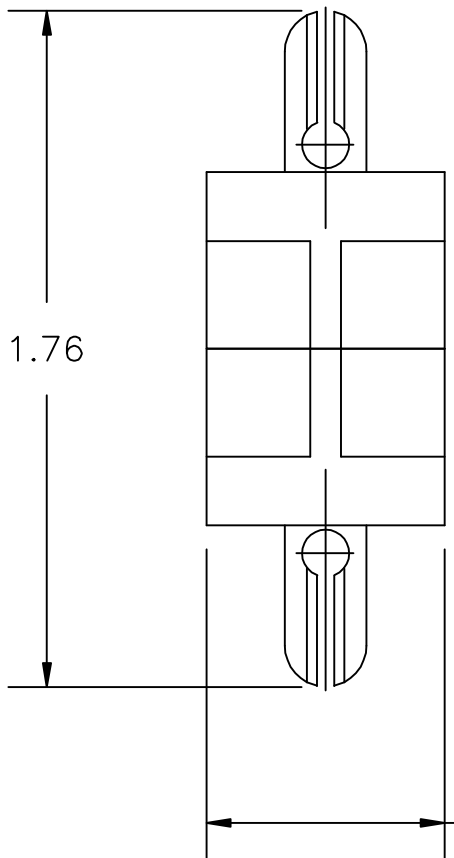


HEX CAVITY SIZES:
 .068 HEX x .080 WIDTH
 .250 HEX x .400 WIDTH
 .289 HEX x .110 WIDTH (2X)

AK2216-ENV



UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED

2. NOT FOR USE IN M22520/5-01 TOOL FRAME.
 NOTES: 1. THIS IS AN AUTOCAD DRAWING DO NOT CHANGE MANUALLY.

THESE DRAWINGS, SPECIFICATIONS OR OTHER DATA ARE AND REMAIN, THE PROPERTY OF ASTRO TOOL CORP. AND MUST BE RETURNED UPON REQUEST. THEY CONTAIN INFORMATION OWNED AND/OR DEVELOPED BY ASTRO AT ITS OWN PRIVATE EXPENSE AND MAY NOT BE USED, DUPLICATED OR DISCLOSED TO OTHERS, IN WHOLE OR IN PART FOR DESIGN, MANUFACTURE OR PROCUREMENT WITHOUT THE WRITTEN PERMISSION OF ASTRO TOOL CORP. EACH AND EVERY TIME.					SCALE: N.T.S.		UNLESS OTHERWISE SPECIFIED: DECIMALS: .XXX ± .005 .XX ± .010 .X ± .030 ANGLES: ± 1°		CAGE 58164 ASTRO TOOL CORP. 21615 S.W. TUALATIN VALLEY HWY., BEAVERTON OR 97006		
A	NEW RELEASE.	DYO	03-03-10	MMK	DATE:	03-03-10	DESCRIPTION: ENVELOPE DRAWING: AK2216 DIE SET, SPECIAL		PART NO.	A	AK2216-ENV
REV.	DESCRIPTION	BY	DATE	APR.	APPROVED:						