

APPLICATOR PARTS LIST

TYPE LENGTHWISE RING (AMPLIVAS)

AMP INCORPORATED
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER	1	453925-1	42	Wire Trimmer	1	811264-1	
2	INS. CRIMPER	1	453304-1	43				
3	ANVIL	1	473405-6	44				
4	ANVIL SPACER			45				
5	SHEAR BLADE	1	465233-5	46				
6	REAR SHEAR PLATE	1	385013-4	47				
7	SHEAR BLADE SPACER	2	374083	48				
8	FRONT SHEAR PLATE	1	376637	49	Hold Down (Blade Mt.)	1	811227-1	
9	REAR ANVIL SPACER PLT.	1	470357-4	50	" V Up			
10	FRONT ANVIL SPACER PLT.			51				
11	TOOL SPACER 370701	1	370701	52				
12	CRIMP SPACER	1	375548	53				
13	FRONT STRIP GUIDE	1	385106-1	54				
14	REAR STRIP GUIDE	1	385106-2	55				
15	RAM	1	471911	56				
16	TOOL HOLDER			57				
17	ADJ. CRIMP MOUNT Ass'y.	1	465392-1	58				
18	ADJ. BLOCK			59				
19	APPLICATOR MOUNT ASS'Y	1	570556	60				
20	BASE PLATE			61				
21	BASE BLOCK			62				
22	STRIP GUIDE PLATE			63				
23	ANVIL HOLDER	1	370526	64				
24	AUX. ANVIL HOLDER	1	377515	65	Tension Adj. Plate	1	374999	
25	STRIPPER 811265-3	1	811265-3	MISCELLANEOUS				
26	STRIPPER MOUNT	2	379613	66	Air Blast Assy	1	455350-1	
27	RETAINER PLATE	2	372251	67	Elbow Male 1/8" NPT x 1/4"	1	22317-3	
28	STRIPPER MOUNT BRACKET			68	Tubing Copper	1	689446-2	
29	STRIPPER BUSHING			69				
30	STOCK DRAG	1	375381	70				
31	STOCK DRAG HANDLE			71				
32	STOCK DRAG STUD	2	354045-1	72	AIR FEED ASSY	1	690071-1	
33	STOCK DRAG SPRING	2	1-23847-1	REV.	REL REVISION RECORD	DATE	BY	ECN
34	STOCK DRAG ADJ. SCREW	2	372997	F	REDRAWN PER ECN	5-28-71	W	L-9711
35	FEED FINGER HOLDER			G	ITEM 11 WAS 370702	2-21-72	W	L-9727
36	FEED FINGER 452817-1	1	375093	H	ITEM 1 WAS 453925-4	8-17-72	W	L-9108
37	FEED FINGER TIP			J	REV PER ECN	4-2-73	W	L-9626
38	FEED FINGER SPACER			K	REV PER ECN	2-22-84	W	R-5535
39	BASE CASTING	1	570238	L	0150-6407-95	9/85	W	L-9626
40	GUARD	1	457664-2					
41								

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL (C) D				61710
# 11 .084				
WIRE SIZE	CRIMP HEIGHT			
12	.079			
(2) 14 1/2	.080			
2) 15	.078			
2) 13	.092			
CRIMP	SIZE	TYPE	FEED	
WIRE	.180	F		
INSUL.	.180	H	.903	
INSULATION RANGE	WIRE RANGE			
11	12 or (2) 13			
EXPLODED VIEW				
A-6000		A-6000-3		
REMARKS:				
Top Tool Mounting Sequence From Ram Outward: Item 5, 11, 42, 1, 12, 17				
THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.				
RECOMMENDED SPARE PARTS				
THIS APPLICATOR IS TO BE USED ON				
AMP-O-ELECTRIC 1-471273-2				
Align Gage 679597-1				
SERIAL NO.	DATE SHIPPED	DESIGNED		
		4		
CUSTOMER NAME AND ADDRESS				
CHK'D. 12/1/71				
APPLICATOR NUMBER				
REV.	SHEET			
L	565461-1		1 OF 1	