

**APPLICATOR PARTS LIST**

**MINIATURE QUICK CHANGE APPLICATOR  
END FEED**

**AMP INCORPORATED  
HARRISBURG, PENNA.**

TYPE CODE  
 PROD  
 IN DIR  
 W.O.

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER 453838-2	1	690105-3
2	SPACER - INSULATION	1	1-690407-7
3	INSULATION CRIMPER	1	690406-2
4	PIN - CRIMPER	1	238009-1
5	SHEAR BLADE SPACER		
6	HOLD DOWN		
7	SHEAR BLADE	1	690612-1
8	ANVIL	1	240691-2
9	FRONT SHEAR PLATE	1	690552-1
10	SHEAR PLATE SPACER 469488-1	1	690611-1
11	REAR SHEAR PLATE	1	690631-1
12	HOLD DOWN SPRING		
13	SPRING SPACER		
14	HOLD DOWN SPACER		
15			
16	SPRING - FEED RETURN 3-22288-0	1	690127-1
17	ANCHOR - SPRING	1	238008-1
18	FRONT - STRIP GUIDE	1	690531-1
19	REAR - STRIP GUIDE	1	690530-1
20	DRAG - STOCK	1	240696-2
21	DRAG LEVER	1	240636-1
22	DRAG SPRING 7-22282-5	1	240810-1
23	PLATE - STRIP HOLD		
24	STRIP GUIDE PLATE	1	690528-1
25	BASE BLOCK	1	690555-1
26	BASE PLATE	1	690551-1
27	STRIPPER	1	690634-1
28	RETAINING PLATE		
29	SHOULDER SCREW		
30	ANCHOR SPACER	1	690453-1
31	SPACER - BASE BLOCK		
32	Shear Blade - Side	1	690519-9
33	Shear Block - Side	1	690551-1
34	Strip Guide Spacer	1	690670-1
35	POST-RAM	1	690212-1
36	SPRING WASHER 22480-5	1	690133-1
37	DISC-WIRE 3-690141-2	1	690141-2
38	DISC-INSULATION	1	690142-1
39	SPRING-COMPRESSION	2	690170-1
40	BALL STEEL 23241-6	2	690169-1
41	DISC SPACER		
42	WASHER RAM	1	690124-1

NO.	DESCRIPTION	REQ.	PART NO.
43	WASHER-LAMINATED	1	690125-1
44	RAM	1	690550-1
45	PLUG-NYLON	1	690191-1
46	BLOCK-INS. ADJ.	1	690402-1
47	SCREW-SHOULDER 22353-8	1	690117-1
48	CAM	1	690501-1
49	CRIMPER BOLT 7-21002-9	1	690323-1
50	SCREW DRIVE #2x.19 LG	2	21017-2
51	PLATE IDENTIFICATION	1	461264-1
52	LEVER-TERMINAL	1	240634-1
53	FEED FINGER	1	690532-1
54	FEED FINGER SPRING 651499-1	1	240638-1
55	FEED FINGER PIN	1	240624-1
56	Feed Arm	1	690529-1
57			
58	HOUSING	1	690553-1
59	CAP	1	240621-1
60	WEAR PLATE	1	690648-1
61	ROD-FEED	1	690649-1
62	ROLLER-CAM	1	240658-1
63	PIN-CAM ROLLER	1	240659-1
64	SCREW-ADJ.	1	240632-1
65	BLOCK-PIVOT	1	240629-1
66	LEVER-INTERMEDIATE	1	240630-1
67	BUSHING	1	240633-1
68	SHAFT-PIVOT	1	240626-1
69	PLATE ADJ.	1	240628-1
70	HEX NUT 22594-8	1	376926
71	SPACER	1	690517-1
72	Spring Assist	2	690603-1
73	Terminal Lift	1	690636-1
74	Bushing - Terminal Lift	1	690614-1
75	Spring - Terminal Lift	1	690645-1
76			
77	GUARD CHIP	1	469487-1
78			
79	GUARD ASSY	1	455750-5

REV.	REVISION RECORD	DATE	BY	ECN
U1	0150-6205-95	6-95	PM	
V	ECR-08-008793	4-08	TM	

CRIMPING DATA			TERMINALS
TO APPLY TERMINAL			60755 62435 63848
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	
A	.053	1 #16	
B	.046	1 #18	
C	.041	1 #20	
D	Not	Used	
CRIMP	SIZE	TYPE	FEED
WIRE	.090	"F"	.525
INSUL.	.140	"F"	
INSULATION RANGE		WIRE RANGE	
.090 - .130		20 - 16	
EXPLODED VIEW		SET UP GAGE	
A-6090		679108-1	

REMARKS:  
Post Feed Amp-O-Lectric Only

RECOMMENDED SPARE PARTS

THIS APPLICATOR IS TO BE USED ON

MACH. SERIAL NO.	DIST.
MACH. PARTS LIST 565435-5	66
APPL. SERIAL NO.	DATE SHIPPED
CUSTOMER NAME AND ADDRESS	CHK'D.
APPLICATOR NUMBER	APP'D.
REV. V	686262-5
SHEET	1 OF 1

THIS IS A CONTROLLED DOCUMENT.