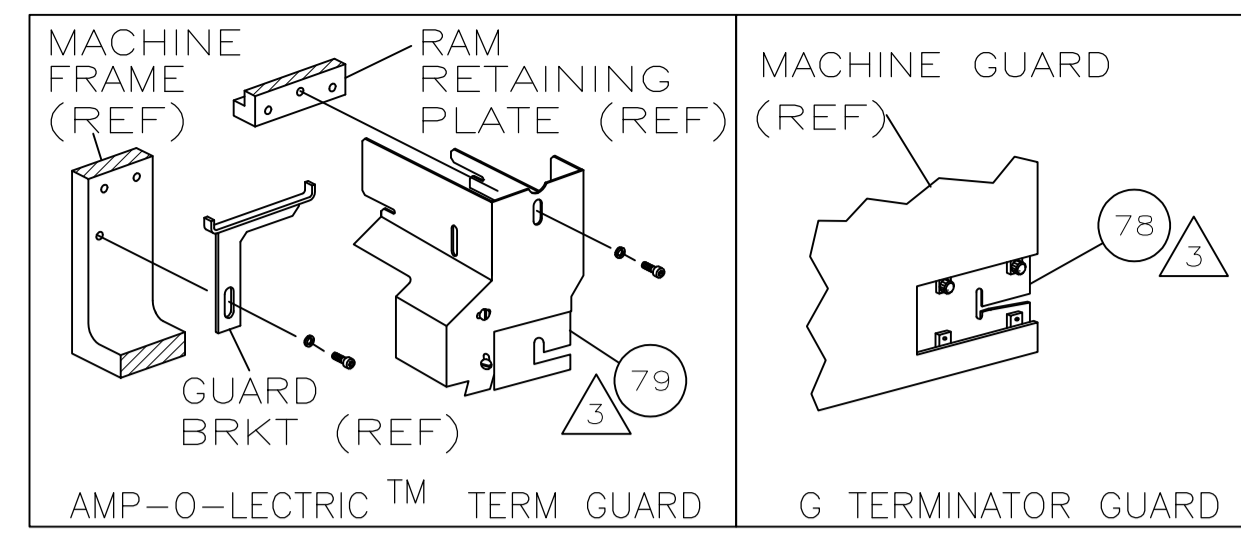


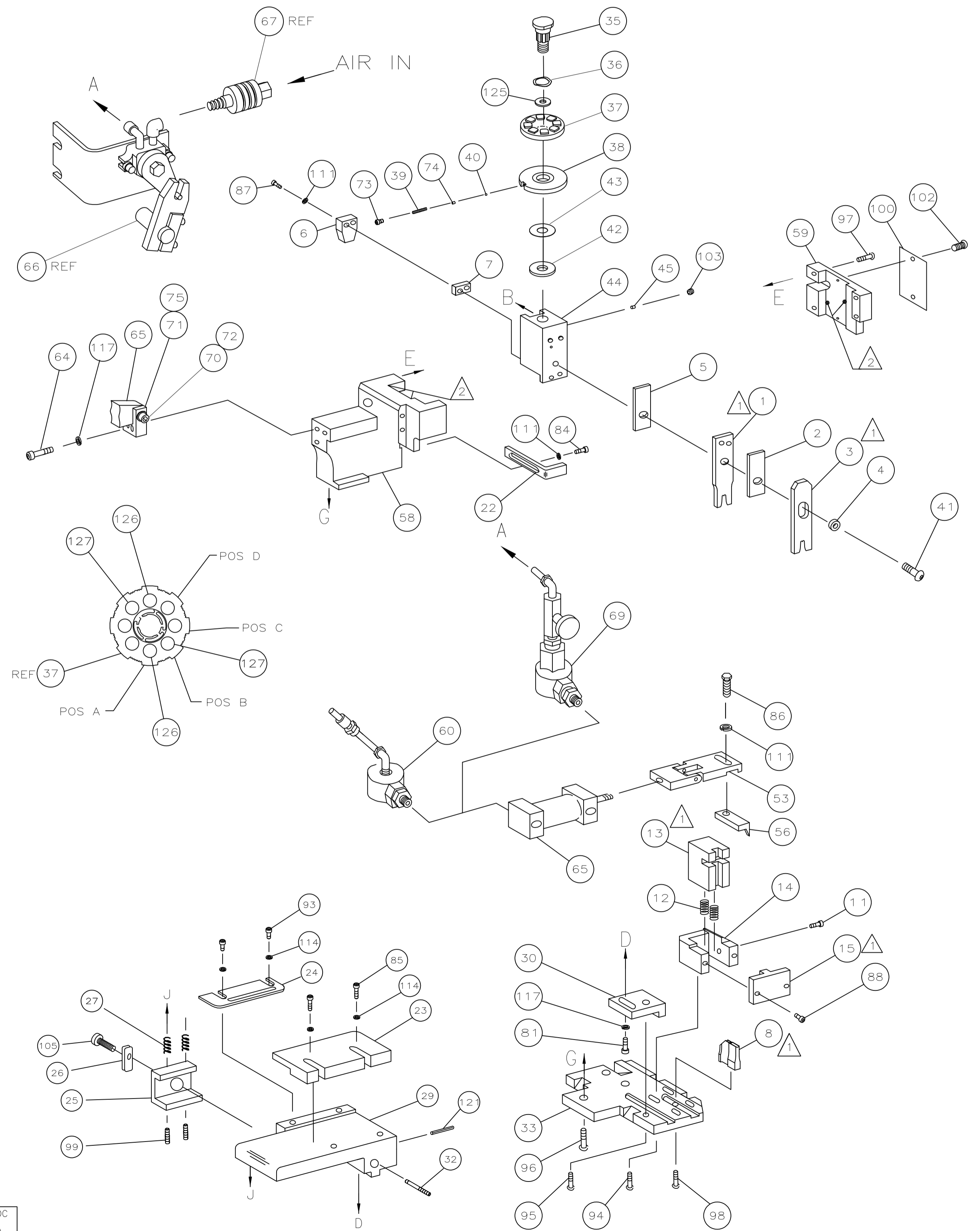
PART NUMBER	REV	FIRST USED
1852038-1	B	122500-1
1852038-2	B	565435-5
1852038-3	B	354500-1



AMP TERM PN		MFR TERM PN		PACKARD TERMINAL		AMP CRIMP SPECS					
1572196-1	12052139	PAD LTR		CRIMP HEIGHT		WIRE SIZE					
1572196-2	12052456			A 2.2 ±0.05 [.087 ±.002IN]		5mm ²					
				B 2.1 ±0.05 [.083 ±.002IN]		3mm ²					
				C NOT		USED					
				D NOT		USED					
AMP SEAL PN		MFR SEAL PN		CRIMP		SIZE		TYPE		RANGE	
1572197	12048443					WIRE 3.61 [.142IN]		F		3-5mm ²	
				INSUL 7.26 [.286IN]		0		Ø5.21 MAX			
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE		LAYOUT	
5.16-5.94		NONE		20.32		408-8040		458637-1		L2749	

REV	DESCRIPTION	DATE
-1	LEADMAKER	AIRFEED
-2	BENCH MODEL K	AIRFEED
-3	BENCH MODEL G	AIRFEED

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS



QTY REQD PER ASSY	REV	DESCRIPTION	PARTS LIST	ITEM NO
1	1	1		129
2	2	2	3-354778-1	128
2	2	2	2-354778-3	127
1	1	1	986950-1	126
1	1	1	217238-1	125
1	1	1	4088040	124
1	1	1		123
1	1	1	4-21028-0	122
1	1	1		121
1	1	1		120
1	1	1		119
1	1	1		118
3	3	3	21024-5	117
1	1	1		116
1	1	1		115
4	4	4	21024-2	114
1	1	1		113
1	1	1		112
4	4	4	21024-4	111
1	1	1		110
1	1	1		109
1	1	1		108
1	1	1		107
1	1	1		106
1	1	1	22353-8	105
1	1	1		104
1	1	1	21009-2	103
2	2	2	21017-2	102
1	1	1		101
1	1	1	461264-1	100
2	2	2	5-21006-6	99
1	1	1	22733-8	98
4	4	4	2-21002-9	97
3	3	3	2-22733-8	96
1	1	1	2-21002-7	95
2	2	2	2-21002-2	94
2	2	2	1-21000-3	93
1	1	1		92
1	1	1	1-21002-7	91
1	1	1		90
1	1	1		89
2	2	2	1-21000-8	88
2	2	2	2-21000-8	87
1	1	1	2-22603-1	86
2	2	2	1-21000-5	85
1	1	1	2-21000-7	84
1	1	1		83
1	1	1		82
1	1	1	3-21000-4	81
1	1	1		80
-	REF	-	455749-1	79
REF	-	-	679532-1	78
1	1	1		77
1	1	1		76
1	1	1	371178	75
1	1	1	690603-1	74
1	1	1	23030-1	73
1	1	1	3-21001-5	72
1	1	1	459610-1	71
-3	-2	-1	U/M	

QTY REQD PER ASSY	REV	DESCRIPTION	PARTS LIST	ITEM NO
1	1	1		70
-	1	-	21024-8	69
-	1	-	692655-5	68
-	1	-		67
-	1	-	24042-2	66
-	1	-	692655-5	65
1	1	1	461065-1	64
2	2	2	3-21000-9	63
2	1	2	980285-2	62
2	-	2	23238-1	61
42.00	21.00	42.00	IN 27319-4	60
1	-	1	692655-7	59
1	1	1	454220-1	58
1	1	1	454485-1	57
1	1	1		56
1	1	1	3-694433-9	55
1	1	1		54
1	1	1		53
1	1	1		52
1	1	1		51
1	1	1		50
1	REF	1	22374-7	49
1	REF	1	23054-1	48
2	REF	2	22304-1	47
1	1	1		46
1	1	1	690191-1	45
1	1	1	819307-1	44
1	1	1	690125-1	43
1	1	1	690124-4	42
1	1	1	7-21002-9	41
1	1	1	23241-6	40
1	1	1	690170-1	39
1	1	1	1-690142-2	38
1	1	1	354777-1	37
1	1	1	22480-5	36
1	1	1	690212-1	35
1	1	1		34
1	1	1	455675-3	33
1	1	1	690432-3	32
1	1	1		31
1	1	1	455689-1	30
1	1	1	1-844048-8	29
1	1	1		28
2	2	2	22284-1	27
1	1	1	356835-1	26
1	1	1	240792-1	25
1	1	1	690438-6	24
1	1	1	1-189124-2	23
1	1	1	690472-2	22
1	1	1		21
1	1	1		20
1	1	1		19
1	1	1		18
1	1	1		17
1	1	1		16
1	1	1	1673661-1	15
1	1	1	1673660-1	14
1	1	1	1673662-1	13
2	2	2	3-22280-3	12
1	1	1	1-690461-6	11
1	1	1		10
1	1	1		9
1	1	1	3-318088-0	8
1	1	1	8-240641-5	7
1	1	1	1-690468-5	6
1	1	1	1-453888-0	5
1	1	1	2-238009-9	4
1	1	1	2-1583690-8	3
1	1	1	1-455888-8	2
1	1	1	1-1673600-5	1
-3	-2	-1	U/M	

LOC A
DIST 66

REV	DESCRIPTION	DATE	BY	CHK
B	ECR-09-019728	9-2009	MY	TE
P	LTR	REVISION RECORD		

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN: C.ERISMAN	14APROS	MATERIAL: -	HEAT TREAT: -
0 PLC ± .010	1 PLC ± .005	CHK: C.ERISMAN	14APROS		
2 PLC ± .003	3 PLC ± .002	APVD: T.ELBIN	14APROS		
4 PLC ± .001		NAME: T.ELBIN			
ANGLES: -		Tyco Electronics Corporation Harrisburg, PA 17105-3608			
SURFACE TEXTURE: √		SIDE FEED HDM APPLICATOR			
SCALE: -	SIZE: A1	DRAWING NO: 1852038	SHEET: 1	OF: 1	REV: B

CUSTOMER ACCESSIBLE PRODUCTION DRAWING