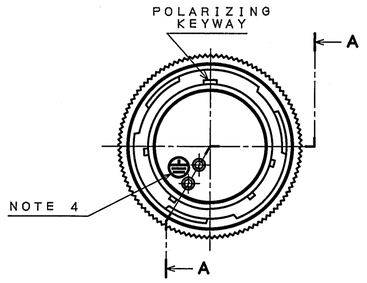
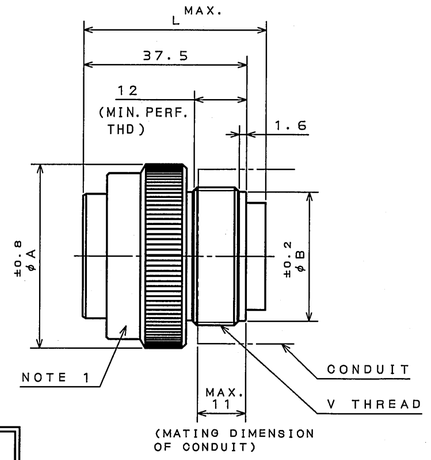
図面番号(DRAWING NO.) SJ105243

版数 REV.	年月日 DATE	DCN NO.	変更内容 DESCRIPTION	製図 DR.	担当 CHK.	査閲 APPD.	承認 APPD.

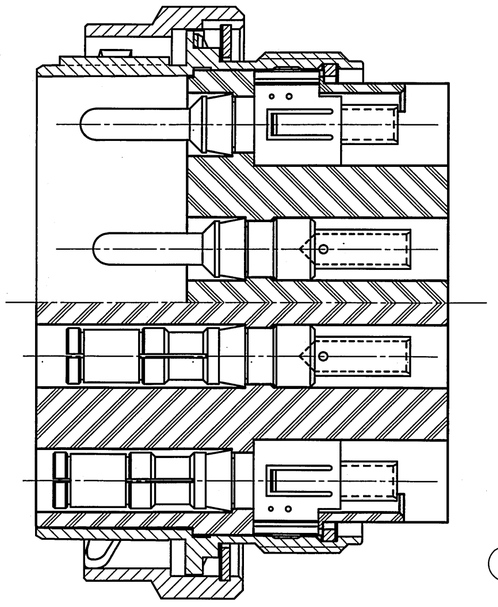




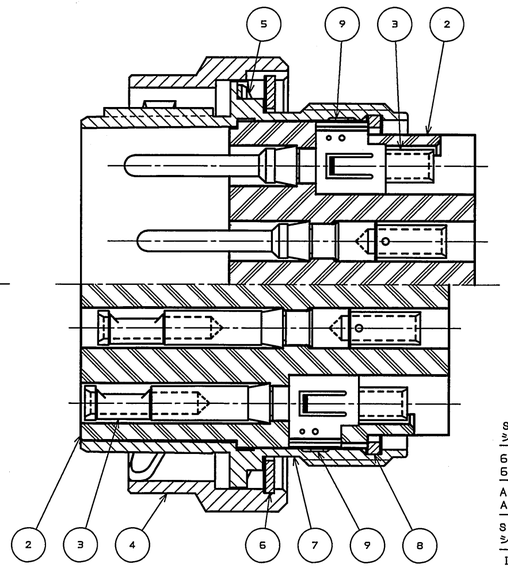
SOCKET INSERT(THE UPPER PART)
ソケットインサートの場合(上)
PIN INSERT(THE LOWER PART)
ピンインサートの場合(下)

SECT. A-A
(SCALE 2:1)

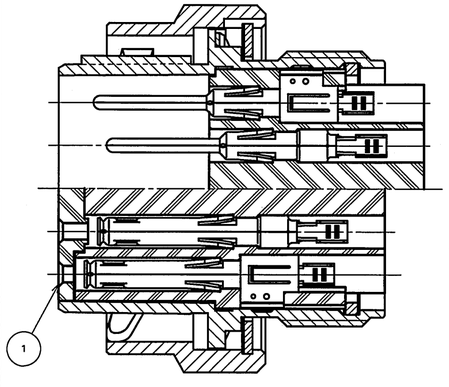
★INSERT OF #8 CONTACTS



★INSERT OF #12 CONTACTS



★INSERT OF #16 CONTACTS



★INSERT OF #20 CONTACTS

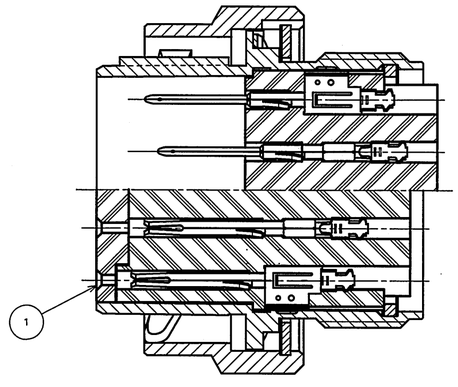


TABLE 1 【DIMENSIONS】

SHELL SIZE	φA±0.8	φB±0.2	V THREAD
18	35.9	23.5	1-20UNEF-2A
20	40.6	26.9	1 1/8-18UNEF-2A
22	42.2	29.6	1 1/4-18UNEF-2A
24	45.4	32.8	1 3/8-18UNEF-2A
28	51.7	39	1 5/8-18UNEF-2A

CONTACT SIZE	L MIN.	
	PIN INSERT	SOCKET INSERT
# 8	48	
#12	46	43
#16	43	38
#20	40	37.5

TABLE 2 【INSERT ARRENGMENT】(NOTE 2)

SHELL SIZE	CONTACT SIZE	# 8	#12	#16	#20
18	NO. OF CONTACT	———	5	10	19
	INSERT ARRENGMENT	———	18-11	18- 1	18-19A
	DWG. NO.	———	SJ024904	SJ025293	SJ025297
20	NO. OF CONTACT	———	7	17	30
	INSERT ARRENGMENT	———	20-15	20-29	20-30A
	DWG. NO.	———	SJ025291	SJ025294	SJ025298
22	NO. OF CONTACT	4	8	19	———
	INSERT ARRENGMENT	22-22	22-23	22-14	———
	DWG. NO.	SJ024906	SJ025292	SJ024905	———
24	NO. OF CONTACT	7	———	24	52
	INSERT ARRENGMENT	24-10	———	24-28	24-52A
	DWG. NO.	SJ024907	———	SJ025295	SJ025299
28	NO. OF CONTACT	———	———	37	73
	INSERT ARRENGMENT	———	———	28-21	28-73A
	DWG. NO.	———	———	SJ025296	SJ026288

TABLE 3 【CRIMP TYPE CONTACTS】(NOTE 3)

CONTACT SIZE	PIECE	CONTACT PART NUMBERS				TYPE	APPLICABLE WIRE
		PIN CONTACT	DWG. NO.	SOCKET CONTACT	DWG. NO.		
# 8	INDIVIDUAL	CONT-JL05-08P-C1	SJ025430	CONT-JL05-08S-C1	SJ025431	MACHINE	AWG# 8~10(8㎟~5.5㎟)
		CONT-JL05-08P-C2		CONT-JL05-08S-C2			AWG#10~12(5.5㎟~3.5㎟)
#12	INDIVIDUAL	CONT-JL05-12P-C1	SJ025428	CONT-JL05-12S-C1	SJ025429	MACHINE	AWG#12~16(3.5㎟~1.25㎟)
#16	INDIVIDUAL	ST-JL05-16P-C1	SJ025424	ST-JL05-16S-C1	SJ025425	STAMPE	AWG#14~16(2㎟~1.25㎟)
		ST-JL05-16P-C2		ST-JL05-16S-C2			AWG#16~20(1.25㎟~0.5㎟)
		ST-JL05-16P-C3		ST-JL05-16S-C3			AWG#20~24(0.5㎟~0.2㎟)
	REELS OF 3500	ST-JL05-16P-C1-3500	SJ025426	ST-JL05-16S-C1-3500	SJ025427	STAMPE	AWG#14~16(2㎟~1.25㎟)
		ST-JL05-16P-C2-3500		ST-JL05-16S-C2-3500			AWG#16~20(1.25㎟~0.5㎟)
		ST-JL05-16P-C3-3500		ST-JL05-16S-C3-3500			AWG#20~24(0.5㎟~0.2㎟)
#20	INDIVIDUAL	ST-JL05-20P-C1	SJ025420	ST-JL05-20S-C1	SJ025421	STAMPE	AWG#18~22(0.8㎟~0.3㎟)
		ST-JL05-20P-C2		ST-JL05-20S-C2			AWG#22~26(0.3㎟~0.13㎟)
	REELS OF 10000	ST-JL05-20P-C1-10000	SJ025422	ST-JL05-20S-C1-10000	SJ025423	STAMPE	AWG#18~22(0.8㎟~0.3㎟)
		ST-JL05-20P-C2-10000		ST-JL05-20S-C2-10000			AWG#22~26(0.3㎟~0.13㎟)

DESIGNATION
命名法

JL05-6A22-14*PC*-F0-R

- SERIES PREFIX シリーズ名
- 6:STRIGHT PLUG 6:プラグ
- A:THE STRUCTURE OF WATERPROOF A:防水構造
- SHELL SIZE:18, 20, 22, 24, 28 シェルサイズ:18, 20, 22, 24, 28
- INSERT ARRANGMENT(NOTE 2) インサート配列名
- CONTACT TYPE
  - PC:CRIMP TYPE OF PIN CONTACT
  - SC:CRIMP TYPE OF SOCKET CONTCT
  - P :SOLDER TYPE OF PIN CONTACT
  - S :SOLDER TYPE OF SOCKET CONTCT
  - PC:クリンプピンコンタクト
  - SC:クリンプソケットコンタクト
  - P :半田用ピンコンタクト
  - S :半田用ソケットコンタクト
- ALTERNATE INSERT POSITIONS:W, X, Y, Z, V STANDARD:NORMAL POSITION インサート回転位置:W, X, Y, Z, V 無し:標準位置
- F0:LESS CONTACTS F0:コンタクト無し
- R:SUFFIX R:特殊記号

NOTE 1. COMPANY LOGO "JAE" & PART NUMBER ARE MARKED AS INDICATED. "-F0" AND "-R" ARE NOT MARKED.
2. FOR INSERT ARRENGMENT, SEE TABLE 2.
3. FOR APPLICABLE CONTACTS, SEE TABLE 3.
4. THIS MARK(⏚) INDICATES EARTH.

1. 図示の位置に "社名" 及び "品名" を表示する。
但し、品名末尾の "-F0" 及び "-R" は表示しない。
2. インサート配列は表2による。
3. 適合コンタクトは表3による。
4. このマーク ⏚ は保護回路接続を表わす。

符号 NO.	名称 DESCRIPTION	個数 QTY.	材料 MATERIAL	仕上 FINISH	備考 REMARKS
9	EARTH LUG	1	COPPER ALLOY	SILVER PLATING	———
8	RETAINING RING	1	COPPER ALLOY	ZINC PLATING	———
7	BARREL	1	ALUMINUM ALLOY	ZINC PLATING	———
6	C-TYPE RING	1	STAINLESS STEEEL	———	———
5	WAVE SPRING	1	STAINLESS STEEEL	———	———
4	COUPLING NUT	1	ALUMINUM ALLOY	ZINC PLATING	———
3	CONTACT	———	COPPER ALLOY	SILVER PLATING	NOTE 2,3
2	BASE INSULATOR	1	SYNTHETIC RESIN	———	———
1	COVER INSULATOR	1	SYNTHETIC RESIN	———	INSULATER FOR #16 & #20 SOCKET CONTACTS

仕様書(SPECIFICATION)	JAOS-5071	第1版(ORIGINAL DATE)	6.Jan.2006
一般公差(GENERAL TOLERANCE)		製図 DR.	———
寸法(DIMENSION)	角度(ANGLES)	担当 CHK.	N.SASANO
. ±0.8	×° ±	査閲 APPD.	E.Matsumoto
.× ±0.4	××'±	承認 APPD.	A.Onogawa
.×× ±0.1			
.××× ±			

尺度(SCALE)	1:1
シリーズ(SERIES)	JL05
名称(TITLE)	JL05-6A**-*******-***-R (STRAIGHT PLUG)
質量(MASS)	
図面番号(DRAWING NO.)	SJ105243
版数(REV.)	1
SIZE	A2

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