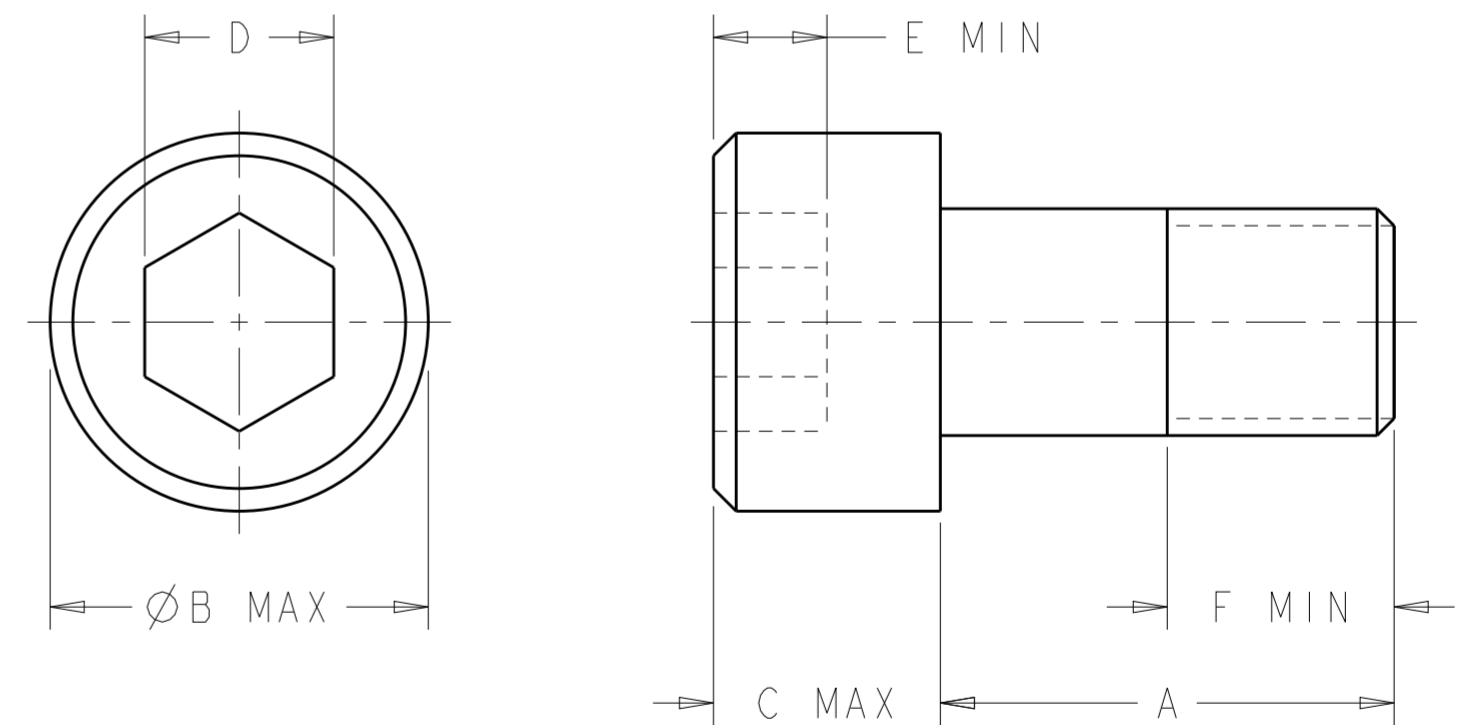


THIS DRAWING IS A CONTROLLED DOCUMENT

NUMBER 994962

PART NUMBER	REV	MASS REF Grams	THREAD	A	B	C	D	E	F
994962-1	O	0.55	M2	16	3.8	2.0	1.5	1.0	FULL
994962-2	A	6.99	M4	60	7.0	4.0	3.0	2.0	20.00
994962-3	D	1.24	M2.5	25	4.5	2.5	2.0	1.0	FULL
994962-4	C	0.51	M2	14	3.8	2.0	1.5	1.0	FULL
994962-5	E	0.67	M2.5	10	4.5	2.5	2.0	1.0	FULL
994962-6	J	4.91	M6	8	10.0	6.0	5.0	3.0	FULL
994962-7	G	23.11	M6	90	10.0	6.0	5.0	3.0	FULL
994962-8	H	4.46	M6	6	10.0	6.0	5.0	3.0	FULL
994962-9	K	3.26	M3	50	5.5	3.0	2.5	1.5	18.00
1-994962-0	L	24.45	M10	18	16.0	10.0	8.0	5.0	FULL
1-994962-1	L	1.49	M3	18	5.5	3.0	2.5	1.5	FULL
1-994962-2	L	4.23	M5	15	8.5	5.0	4.0	2.5	FULL
1-994962-3	L	4.70	M5	18	8.5	5.0	4.0	2.5	FULL
1-994962-4	L	8.02	M6	22	10.0	6.0	5.0	3.0	FULL
1-994962-5	M	50.55	M12	35	18.0	12.0	10.0	6.0	FULL
1-994962-6	N	2.84	M4	18	7.0	4.0	3.0	2.0	FULL
1-994962-7	P	46.68	M8	100	13.0	8.0	6.0	4.0	28.00
1-994962-8	R	2.99	M3	45	5.5	3.0	2.5	1.5	18.00
1-994962-9	S	4.37	M3	70	5.5	3.0	2.5	1.5	18.00
2-994962-0	T	7.97	M4	70	7.0	4.0	3.0	2.0	20.00
2-994962-1	U	8.68	M6	25	10.0	6.0	5.0	3.0	FULL
2-994962-2	V	3.54	M3	55	5.5	3.0	2.5	1.5	18.00
2-994962-3	W	237.32	M20	60	30.0	20.0	17.0	10.0	FULL
2-994962-4	Y	5.01	M4	40	7.0	4.0	3.0	2.0	FULL
2-994962-5	Z	0.43	M2.5	4	4.5	2.5	2.0	1.0	FULL
2-994962-6	Z	0.47	M2.5	5	4.5	2.5	2.0	1.0	FULL
2-994962-7	AA	34.93	M10	35	16.0	10.0	8.0	5.0	FULL
2-994962-8	AB	20.75	M10	12	16.0	10.0	8.0	5.0	FULL
2-994962-9	AC	16.56	M5	95	8.5	5.0	4.0	2.5	22.00
3-994962-0	AD	20.89	M6	80	10.0	6.0	5.0	3.0	24.00
3-994962-1	AD	60.77	M14	25	21.0	14.0	12.0	7.0	FULL
3-994962-2	AE	7.32	M5	35	8.5	5.0	4.0	2.5	FULL
3-994962-3	A	5.80	M6	12	10.0	6.0	5.0	3.0	FULL
3-994962-4	AG	13.12	M6	45	10.0	6.0	5.0	3.0	FULL
3-994962-5	AH	41.10	M10	45	16.0	10.0	8.0	5.0	32.00
3-994962-6	AH	59.43	M12	45	18.0	12.0	10.0	6.0	FULL
3-994962-7	AH	163.62	M16	75	24.0	16.0	14.0	8.0	44.00
3-994962-8	AH	10.40	M5	55	8.5	5.0	4.0	2.5	22.00

1. MANUFACTURER/VENDOR PART NUMBER:
NONE
2. MANUFACTURER/VENDOR:
NONE
3. DIMENSIONS/TOLERANCES:
SHALL COMPLY WITH ASME B18.3.1M AND DIN 912
4. COMPLIANCE:
ALL MATERIALS, COMPONENTS AND PROCESSES SHALL COMPLY WITH TEC-138-702 (CONTAINS NO BANNED SUBSTANCES).
5. REQUIRED CHARACTERISTICS/PERFORMANCE:
MATERIAL SHALL BE ALLOY STEEL THAT MEETS OR EXCEEDS ISO STANDARD 898/1, CLASS 12.9 SEE TABLE FOR ADDITIONAL INFORMATION.
6. ALTERNATE PART NUMBER AND MANUFACTURER/VENDOR:
TE ENGINEERING APPROVED EQUIVALENT.



SEE ALSO 18023

DIMENSIONS: mm	MATERIAL SEE NOTES	FINISH BLACK OXIDE
TITLE SCREW, CAP, SOCKET HEAD, METRIC SERIES		
SIZE A2	NUMBER 994962	SHEET 1 OF 1
REV AH		

**APPLICATION TOOLING COMMERCIALY
PURCHASED PRODUCT SPECIFICATION**

AH	ADD -35 TO -38, ECR-18-012762	11JUN2018	DJG	-
LTR	REVISION RECORD	DATE	DWN	APVD

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