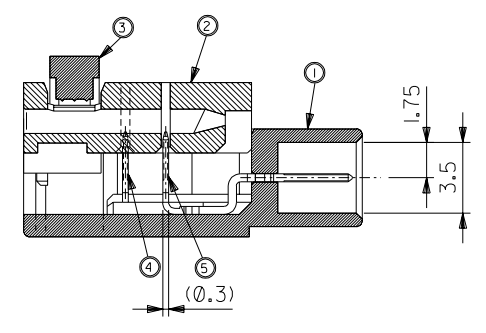
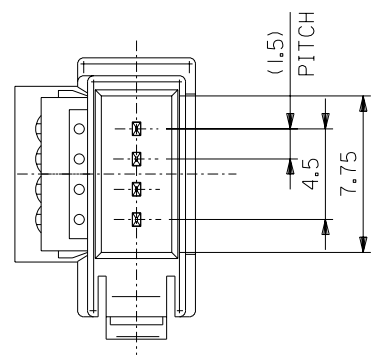
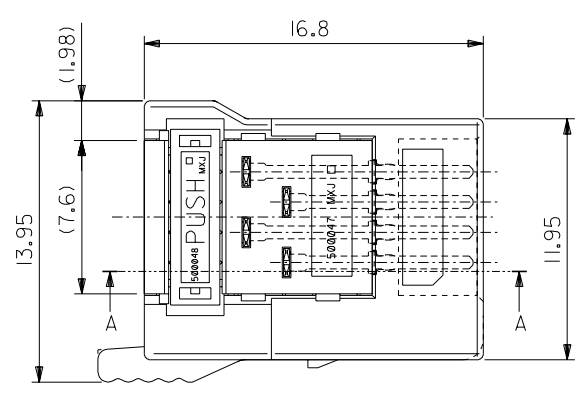
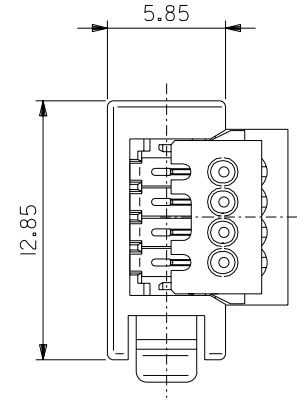
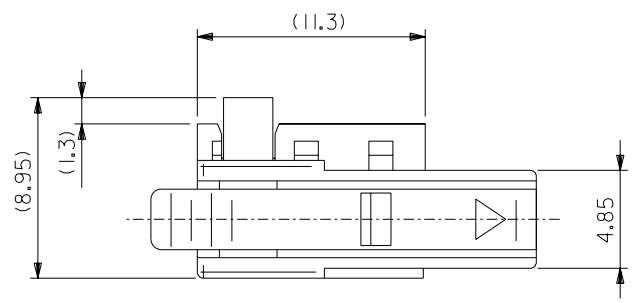


DWG. NO.
SD-500047-001



SECT A-A



⑤	ターミナル 4 TERMINAL 4	2	りん青銅 (±0.4) PHOSPHOR BRONZE (±0.4)	接点部: 金のつき CONTACT AREA: GOLD PLATING 圧接部: 半田のつき LD PORTION: SOLDER PLATING 下地: ニッケルのつき UNDER PLATING: NICKEL PLATING	
④	ターミナル 3 TERMINAL 3	2	りん青銅 (±0.4) PHOSPHOR BRONZE (±0.4)		
③	ケーブル ストッパー CABLE STOPPER	1	ポリエステル、ガラス入り樹脂、UL94V-0 G.F.PBT UL94V-0	白 WHITE	
②	インナー ハウジング INNER HOUSING	1	ポリカーボネート、UL94V-0 PC UL94V-0	無色透明 CLEAR	
①	プラグ ハウジング PLUG HOUSING	1	ナイロン、ガラス入り樹脂、UL94V-0 G.F.NYLON UL94V-0	黒 BLACK	
番号 NO.	部品名 PART NAME	数量 QTY	材料 MATERIAL	色 COLOR	仕上げ FINISH

500047-0400 500047-**00
製品番号 MODEL No.
MATERIAL No. MODEL No.

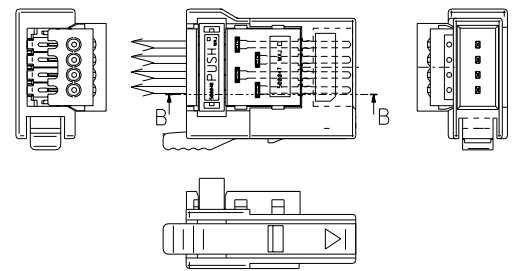
DO NOT SCALE DRAWING

EC NO. DRWN: CHK: APPR:	EC NO. DRWN: CHK: APPR:	EC NO. DRWN: CHK: APPR:	REVISED EC NO. J2002-3248 DRWN: T.NAKANO 02/06/26 CHK: M.YAGI APPR: YO.ITO	RELEASED EC NO. J2002-2642 DRWN: T.NAKANO 02/04/19 CHK: M.YAGI APPR: YO.ITO	DESCRIPTION	MATERIAL 材料 SEE CHART	GENERAL TOLERANCES: (UNLESS SPECIFIED) 一般公差	SCALE 4-1	DESIGN UNITS <input checked="" type="checkbox"/> mm <input type="checkbox"/> INCH	THIRD ANGLE PROJECTION	DIMENSIONS: <input type="checkbox"/> mm <input type="checkbox"/> INCH <input checked="" type="checkbox"/> mm ONLY	SHT REVISE ON CAD ONLY	REV
						FINISH 仕上げ SEE CHART	10 UNDER 未満	±0.2	DRAWN BY & DATE T.NAKANO 02/04/19	TITLE: 1.5mm PITCH EZ CONN 4CKT PLUG ASS'Y			
						WIRE RANGE 適用 線径 範囲 AWG #28	10 OVER 30 UNDER 未満	±0.25	CHECKED BY & DATE M.YAGI 02/04/19	MOLEX MOLEX INCORPORATED			
						INS. RANGE 被覆 外径 φ0.7	30 OVER 以上	±0.3	APPROVED BY & DATE YO.ITO 02/04/19	CAD FILENAME SD500047001.S01	MATERIAL NO. SEE CHART	DRAWING NO. SD-500047-001	SHEET NO. 1 OF 2
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.											SIZE B		

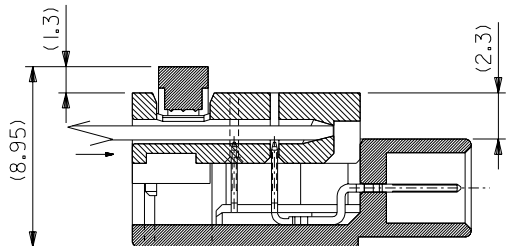
DWG. NO. SD-500047-001

8 7 6 5 4 3 2 1

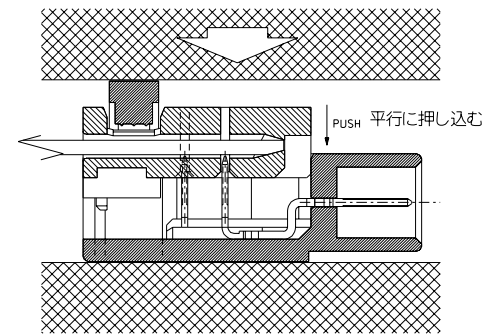
ケーブル組立前



1. インナーハウジングへケーブルを挿入する。
 (この時インナーハウジングのケーブル挿入穴奥のテーパーによりケーブルが仮止めされる。)

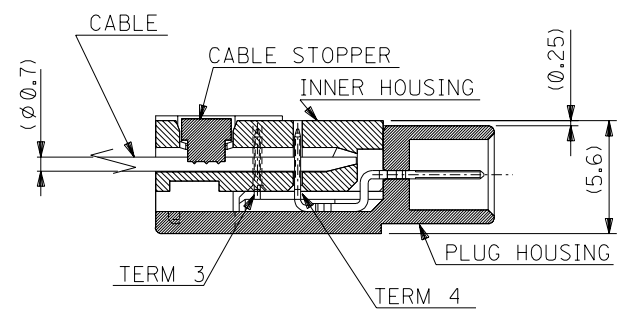
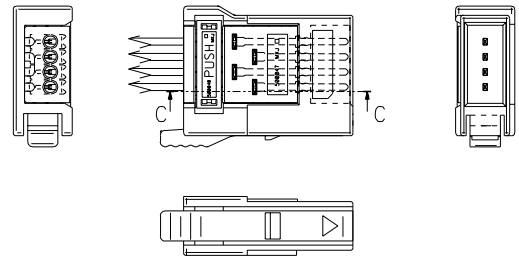


SECT B-B
 (SCALE:4-1)



2. ケーブル圧接
 プライヤ等の工具もしくは治具にて本コネクタを挟み込み、ケーブルストッパーとインナーハウジング共にプラグハウジングへ平行に押し込む。
 この工程にてケーブルの一括圧接を行う。

ケーブル組立後



SECT C-C
 (SCALE:4-1)

ケーブル組立手順

DO NOT SCALE DRAWING

EC NO. DRWN: CHK: APPR:	EC NO. DRWN: CHK: APPR:	EC NO. DRWN: CHK: APPR:	SEE SHEET 1 OF 2 EC NO. DRWN: CHK: APPR:	SEE SHEET 1 OF 2 EC NO. DRWN: CHK: APPR:	DESCRIPTION	MATERIAL 材料	GENERAL TOLERANCES: (UNLESS SPECIFIED) 一般公差	SCALE 2-1	DESIGN UNITS mm INCH	DIMENSIONS: mm INCH mm ONLY	SHT	REV
						SEE SHEET 1 OF 2	10 UNDER 未満 ±0.2	DRAWN BY & DATE T.NAKANO 02/04/19	THIRD ANGLE PROJECTION			
B	A	B	A	A	FINISH 仕上げ	30 UNDER 未満 ±0.25	10 OVER 30 UNDER 未満 ±0.25	CHECKED BY & DATE M.YAGI 02/04/19	TITLE: 1.5mm PITCH EZ CONN 4CKT PLUG ASS'Y			
					30 OVER 以上 ±0.3	APPROVED BY & DATE YO.ITO 02/04/19	MOLEX INCORPORATED					
8	7	6	5	4	3	2	WIRE RANGE 適用線径範囲	ANGLE 角度	CAD FILENAME SD500047001.S02	MATERIAL NO. SEE SHEET 1 OF 2	DRAWING NO. SD-500047-001	SHEET NO. 2 OF 2
							SEE SHEET 1 OF 2	±3°	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.			
											SIZE B	EN-02J(097) MXJ-54

SD500047001.S02