

TORQUE RATINGS

BUL10267

REV. D

FOR THE FOLLOWING "L" HANDLES

HAN13045 WITH DEFEATER
HAN13046 WITHOUT DEFEATER

MATERIAL: DIE CAST; INSERT & BEZEL.

WHERE USED: UHD; 1418 SPECIALS.

INSTALL THE HANDLE THROUGH THE BEZEL AND THE HOLE IN THE DOOR WITH A SEALING WASHER BETWEEN THE BEZEL AND THE FRONT OF THE DOOR. ALSO INSTALL A LARGE RETAINING STEEL NUT AND TORQUE TO 70 IN-LBS.

TIGHTEN THE 10mm LOCKING NUT THAT RETAINS THE CAM MECHANISM TO A SNUG POSITION. DO NOT OVER TIGHTEN.

