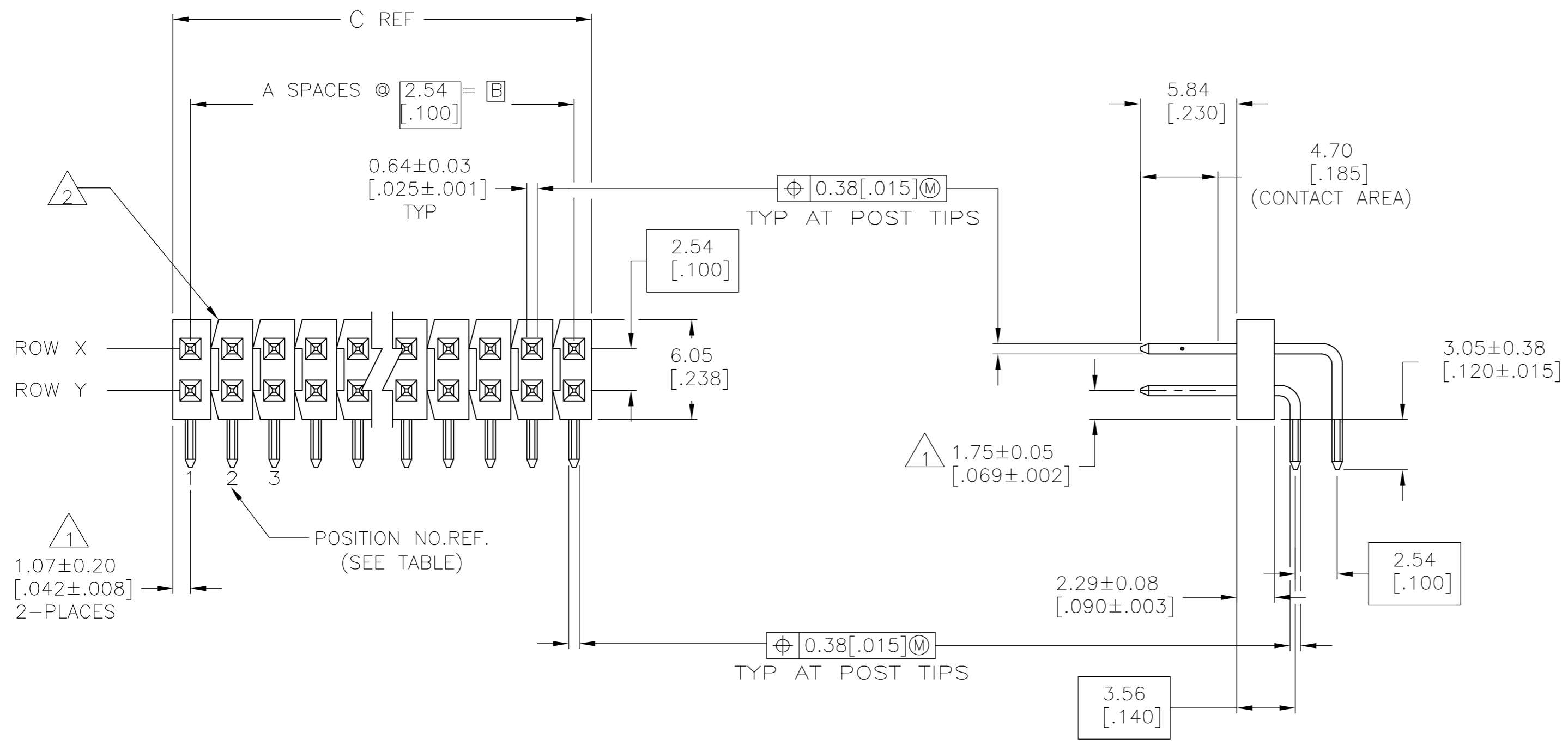
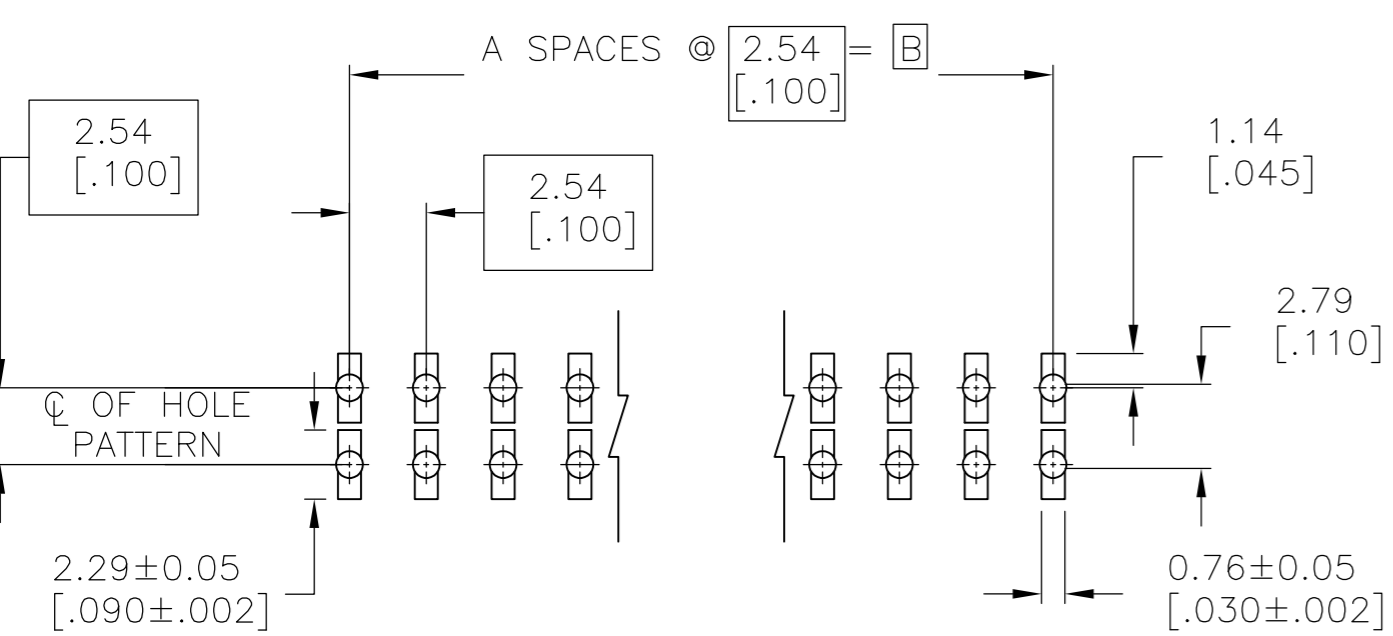


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LOC		DIST		REVISIONS					
P	LTR	DESCRIPTION			DATE	DWN	APVD		
	C	REVISED PER ECO-14-006554			09MAY2014	NK	MM		



- 1 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 2 BREAKAWY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT ( AS SHOWN ) OR TO THE LEFT
- 3 GLASS FILLED THERMOPLASTIC (THAT WILL WITHSTAND IR REFLOW PROCESSING) COLOR: BLACK.
- 4 PARTS PACKAGED IN TUBES.
- 5 0.000076[.0000030] MIN GOLD OVER 0.00068[.000027] Pd/Ni ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ALL OVER 0.00127 [.000050] NICKEL.



RECOMMENDED PC BOARD MOUNTING DIMENSIONS FOR 1.60 [.063] THICK PC BOARD AND 0.305 [.0120] STENCIL THICK.

PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER
5	101.19 [3.984]	99.06 [3.900]	39	80	8-1977958-0
5	2.13 [.084]	-	0	2	1977958-2

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KIRAN HOLAL 20SEP2013			
DIMENSIONS: mm [INCHES]		CHK MIKE MILLER 20SEP2013			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD MIKE MILLER 20SEP2013	NAME HEADER ASSEMBLY, MOD II, BREAKAWAY, RIGHT ANGLE, DOUBLE ROW, HIGH TEMPERATURE, .100 X.100 C/L, W/.025 SQUARE POSTS		
0 PLC ± -		PRODUCT SPEC	SIZE	CAGE CODE	DRAWING NO
1 PLC ± -		APPLICATION SPEC	A2	00779	C=1977958
2 PLC ± 0.51[.02]		WEIGHT	RESTRICTED TO		
3 PLC ± 0.127[.005]		FINISH	SCALE 4:1 SHEET 1 of 1 REV C		
4 PLC ± 0.0127[.0005]		SEE TABLE			
ANGLES ± -					
MATERIAL					
FINISH					
CUSTOMER DRAWING					