

# GHS025A120T1P2

## Si IGBT/ SiC SBD PIM Module



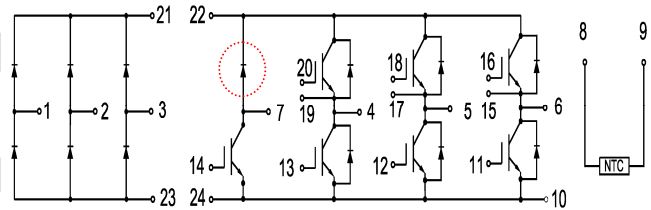
### Features:

- Short Circuit Rated 10 $\mu$ s
- Low Saturation Voltage:  $V_{CE(sat)} = 1.90V @ I_C = 25A, T_C=25^\circ C$
- Low Switching Loss
- SiC SBD for boost diode:  $V_F = 1.50V @ I_F = 15A, T_C=25^\circ C$
- 100% RBSOA Tested (2 $\times$ I<sub>C</sub>)
- Low Stray Inductance
- Lead Free, Compliant with RoHS Requirement



### Applications:

- Industrial Inverters
- Servo Applications



### IGBT, Inverter

#### Maximum Rated Values ( $T_C=25^\circ C$ unless otherwise specified)

$V_{CES}$	Collector-Emitter Blocking Voltage		1200	V
$V_{GES}$	Gate-Emitter Voltage		$\pm 20$	V
$I_C$	Continuous Collector Current	$T_C = 80^\circ C$	25	A
		$T_C = 25^\circ C$	50	A
$I_{CM(1)}$	Repetitive Peak Collector Current	$T_J = 175^\circ C$	50	A
$t_{SC}$	Short Circuit Withstand Time		>10	$\mu$ s
$P_D$	Maximum Power Dissipation per IGBT	$T_C = 25^\circ C$ $T_{Jmax} = 175^\circ C$	260	W

### Electrical Characteristics of IGBT ( $T_C=25^\circ\text{C}$ unless otherwise specified)

#### Static characteristics

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C = 1\text{ mA}, V_{CE} = V_{GE}$	5.0	5.5	6.0	V
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$I_C = 25\text{A}, V_{GE} = 15\text{V}$	$T_J = 25^\circ\text{C}$	1.90	2.20	V
			$T_J = 125^\circ\text{C}$	2.20		V
$I_{CES}$	Collector-Emitter Leakage Current	$V_{GE} = 0\text{V}, V_{CE} = V_{CES}, T_J = 25^\circ\text{C}$			1	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE} = \pm 20\text{V}, V_{CE} = 0\text{V}, T_J = 25^\circ\text{C}$			100	nA
$C_{ies}$	Input Capacitance	$V_{CE} = 25\text{V}, V_{GE} = 0\text{V}, f = 1\text{MHz}$		3.40		nF
$C_{res}$	Output capacitance			0.13		nF

#### Switching Characteristics

$t_{d(on)}$	Turn-on Delay Time	$V_{CC} = 600\text{V}, I_C = 25\text{A}, R_G = 15\Omega, V_{GE} = \pm 15\text{V},$ Inductive Load	$T_J = 25^\circ\text{C}$	140		ns
			$T_J = 125^\circ\text{C}$	140		
$t_r$	Rise Time		$T_J = 25^\circ\text{C}$	45		ns
			$T_J = 125^\circ\text{C}$	50		
$t_{d(off)}$	Turn-off Delay Time		$T_J = 25^\circ\text{C}$	165		ns
			$T_J = 125^\circ\text{C}$	170		
$t_f$	Fall Time		$T_J = 25^\circ\text{C}$	220		ns
			$T_J = 125^\circ\text{C}$	330		
$E_{on}$	Turn-on Switching Loss		$T_J = 25^\circ\text{C}$	1.76		mJ
			$T_J = 125^\circ\text{C}$	2.13		
$E_{off}$	Turn-off Switching Loss	$T_J = 25^\circ\text{C}$	1.02		mJ	
		$T_J = 125^\circ\text{C}$	1.72			
$Q_g$	Total Gate Charge	$T_J = 25^\circ\text{C}$	120		nC	
RBSOA	Reverse Bias Safe Operation Area	$I_C=50\text{A}, V_{CC}=960\text{V}, V_p=1200\text{V}, R_g = 15\Omega, V_{GE}=\pm 15\text{V to } 0\text{V}, T_J = 150^\circ\text{C}$	Trapezoid			
SCSOA	Short Circuit Safe Operation Area	$V_{CC} = 600\text{V}, V_{GE} = 15\text{V}, T_J = 150^\circ\text{C}$	10			$\mu\text{s}$
$R_{\theta JC}$	IGBT Thermal Resistance: Junction-To-Case			0.57		$^\circ\text{C/W}$

### Diode, Inverter

#### Maximum Rated Values ( $T_C=25^\circ\text{C}$ unless otherwise specified)

$V_{RRM}$	Repetitive Peak Reverse Voltage	1200	V
$I_F$	Diode Continuous Forward Current	25	A
$I_{FM}$	Repetitive Peak Forward Current	50	A

#### Electrical Characteristics of FWD ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Description	Conditions		Min	Typ	Max	Unit
$V_{FM}$	Forward Voltage	$I_F = 25\text{A}$ , $V_{GE} = 0\text{V}$	$T_J = 25^\circ\text{C}$	1.80	2.30	V	
			$T_J = 125^\circ\text{C}$	2.00			
$I_{rr}$	Peak Reverse Recovery Current		$T_J = 25^\circ\text{C}$	15		A	
			$T_J = 125^\circ\text{C}$	20			
$Q_{rr}$	Reverse Recovery Charge	$I_F = 25\text{A}$ , $di/dt = 580\text{A}/\mu\text{s}$ , $V_{rr} = 600\text{V}$ , $V_{GE} = -15\text{V}$	$T_J = 25^\circ\text{C}$	1.05		$\mu\text{C}$	
			$T_J = 125^\circ\text{C}$	2.19			
$E_{rec}$	Reverse Recovery Energy		$T_J = 25^\circ\text{C}$	0.39		mJ	
			$T_J = 125^\circ\text{C}$	0.95			
$R_{\theta JC}$	Diode Thermal Resistance: Junction-To-Case			0.80		$^\circ\text{C}/\text{W}$	

### IGBT, Brake-Chopper

#### Maximum Rated Values ( $T_C=25^\circ\text{C}$ unless otherwise specified)

$V_{CES}$	Collector-Emitter Blocking Voltage		1200	V
$V_{GES}$	Gate-Emitter Voltage		$\pm 20$	V
$I_C$	Continuous Collector Current	$T_C = 80^\circ\text{C}$	15	A
		$T_C = 25^\circ\text{C}$	30	A
$I_{CM}$	Peak Collector Current Repetitive	$T_J = 175^\circ\text{C}$	30	A
$t_{SC}$	Short Circuit Withstand Time		$>10$	$\mu\text{s}$
$P_D$	Maximum Power Dissipation (IGBT)	$T_C = 25^\circ\text{C}$ $T_{Jmax} = 175^\circ\text{C}$	205	W

### Electrical Characteristics of IGBT ( $T_C=25^\circ\text{C}$ unless otherwise specified)

#### Static characteristics

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C = 1\text{ mA}, V_{CE} = V_{GE}$	4.5	5.5	6.5	V
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$I_C = 15\text{ A}, V_{GE} = 15\text{ V}$	$T_J = 25^\circ\text{C}$	1.90	2.10	V
			$T_J = 125^\circ\text{C}$	2.20		V
$I_{CES}$	Collector-Emitter Leakage Current	$V_{GE} = 0\text{ V}, V_{CE} = V_{CES}, T_J = 25^\circ\text{C}$			1	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE} = \pm 20\text{ V}, V_{CE} = 0\text{ V}, T_J = 25^\circ\text{C}$			100	nA
$C_{ies}$	Input Capacitance	$V_{CE} = 25\text{ V}, V_{GE} = 0\text{ V}, f = 1\text{ MHz}$		2.0		nF
$C_{oes}$	Output Capacitance			0.10		nF

#### Switching Characteristics

$t_{d(on)}$	Turn-on Delay Time	$V_{CC} = 600\text{ V}, I_C = 15\text{ A}, R_G = 40\ \Omega, V_{GE} = \pm 15\text{ V},$ Inductive Load	$T_J = 25^\circ\text{C}$		175		ns
			$T_J = 125^\circ\text{C}$		160		
$t_r$	Rise Time		$T_J = 25^\circ\text{C}$		50		ns
			$T_J = 125^\circ\text{C}$		55		
$t_{d(off)}$	Turn-off Delay Time		$T_J = 25^\circ\text{C}$		140		ns
			$T_J = 125^\circ\text{C}$		145		
$t_f$	Fall Time		$T_J = 25^\circ\text{C}$		245		ns
			$T_J = 125^\circ\text{C}$		380		
$E_{on}$	Turn-on Switching Loss		$T_J = 25^\circ\text{C}$		1.74		mJ
			$T_J = 125^\circ\text{C}$		2.08		
$E_{off}$	Turn-off Switching Loss	$T_J = 25^\circ\text{C}$		0.63		mJ	
		$T_J = 125^\circ\text{C}$		1.09			
$Q_g$	Total Gate Charge	$T_J = 25^\circ\text{C}$		140		nC	
RBSOA	Reverse Bias Safe Operation Area	$I_C=30\text{A}, V_{CC}=960\text{V}, V_p=1200\text{V}, R_g = 15\ \Omega, V_{GE}=\pm 15\text{V to } 0\text{V}, T_J = 150^\circ\text{C}$	Trapezoid				
SCSOA	Short Circuit Safe Operation Area	$V_{CC} = 600\text{ V}, V_{GE} = 15\text{ V}, T_J = 150^\circ\text{C}$	10			$\mu\text{s}$	
$R_{\theta JC}$	IGBT Thermal Resistance: Junction-To-Case			0.73		$^\circ\text{C/W}$	

### Maximum Rated Values of SiC SBD Brake-Chopper ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Description	Conditions	Value	Unit
$V_{RRM}$	Repetitive Peak Reverse Voltage	$T_J=25^\circ\text{C}$	1200	V
$I_F$	Diode Continuous Forward Current	$T_C=125^\circ\text{C}$ , $T_J=175^\circ\text{C}$	15	A
$I_{F,SM}$	Surge Non-repetitive Forward Current	$T_C=125^\circ\text{C}$ , $t_p=8.3$ ms sine half wave	75	A
dv/dt	Diode dv/dt Ruggedness	Turn-on slew rate, repetitive	50	V/ns

### Electrical Characteristics of SiC SBD ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_R$	DC Blocking Voltage	$I_R=100$ $\mu\text{A}$	1200			V
$V_F$	Forward Voltage	$I_F = 15\text{A}$ , $V_{GE} = 0\text{V}$	$T_J = 25^\circ\text{C}$	1.5	1.7	V
			$T_J = 175^\circ\text{C}$	2.3		
$I_R$	Reverse leakage Current	$V_R=1200\text{V}$	$T_J = 25^\circ\text{C}$	4.1	100	$\mu\text{A}$
			$T_J = 175^\circ\text{C}$	606		
$Q_C$	Total Capacitive Charge	$V_R=1200\text{V}$		52		nC
C	Total Capacitance		$V_R=1\text{V}$ , $f=1$ MHz	895		pF
			$V_R=600\text{V}$ , $f=1$ MHz	52		
			$V_R=1200\text{V}$ , $f=1$ MHz	43		
$R_{\theta JC}$	Diode Thermal Resistance: Junction-To-Case			<b>TBD</b>		$^\circ\text{C/W}$

### Electrical Characteristics of FWD ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_{FM}$	Forward Voltage	$I_F = 25$ A, $V_{GE} = 0\text{V}$	$T_J = 25^\circ\text{C}$	1.80	2.30	V
			$T_J = 125^\circ\text{C}$	2.00		
$I_{rr}$	Peak Reverse Recovery Current		$T_J = 25^\circ\text{C}$	15		A
			$T_J = 125^\circ\text{C}$	20		
$Q_{rr}$	Reverse Recovery Charge	$I_F=25\text{A}$ , $di/dt = 580\text{A}/\mu\text{s}$ , $V_{rr} = 600\text{V}$ , $V_{GE} = -15\text{V}$	$T_J = 25^\circ\text{C}$	1.05		$\mu\text{C}$
			$T_J = 125^\circ\text{C}$	2.19		
$E_{rec}$	Reverse Recovery Energy		$T_J = 25^\circ\text{C}$	0.39		mJ
			$T_J = 125^\circ\text{C}$	0.95		
$R_{\theta JC}$	Diode Thermal Resistance: Junction-To-Case			0.80		$^\circ\text{C/W}$

### Diode, Rectifier

**Maximum Rated Values** ( $T_C=25^\circ\text{C}$  unless otherwise specified)

$V_{RRM}$	Repetitive Peak Reverse Voltage	$T_J = 25^\circ\text{C}$	1800	V
$I_{FRMSM}$	Maximum RMS Forward Current per Chip	$T_J = 80^\circ\text{C}$	35	A
$I_{RMSM}$	Maximum RMS Current at Rectifier Output	$T_J = 80^\circ\text{C}$	45	A
$I_{FSM}$	Surge Current @ $t_p=10$ ms	$T_J = 25^\circ\text{C}$	280	A
		$T_J = 150^\circ\text{C}$	250	
$I^2t$	$I^2t$ - value	$T_J = 25^\circ\text{C}$	500	A <sup>2</sup> s
		$T_J = 150^\circ\text{C}$	370	

### Electrical Characteristics of Diode

 ( $T_C=25^\circ\text{C}$  unless otherwise specified)

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_F$	Forward voltage	$I_F = 25$ A	$T_J = 25^\circ\text{C}$		1.05	V
			$T_J = 150^\circ\text{C}$		1.00	
$I_R$	Reverse current	$V_R=1200$ V			1	mA
$R_{\theta JC}$	Junction-To-Case Diode			0.89		$^\circ\text{C}/\text{W}$

### Internal NTC-Thermistor Characteristics

Symbol	Description	Min	Typ	Max	Unit
$R_{25}$	$T_C = 25^\circ\text{C}$		5		k $\Omega$
$\Delta R/R$	$T_C = 100^\circ\text{C}$ , $R_{100} = 481\Omega$			$\pm 5$	%
$P_{25}$	$T_C = 25^\circ\text{C}$		50		mW
$B_{25/50}$	$R_2 = R_{25} \exp[B_{25/50}(1/T_2 - 1/(298.15\text{K}))]$		3380		K
$B_{25/80}$	$R_2 = R_{25} \exp[B_{25/80}(1/T_2 - 1/(298.15\text{K}))]$		3440		K

### Module

Symbol	Description	Min	Typ	Max	Unit
V <sub>iso</sub>	Isolation Voltage(All Terminals Shorted) <span style="float: right;">f = 50Hz, 1minute</span>			2500	V
T <sub>J</sub>	Maximum Junction Temperature			175	°C
T <sub>JOP</sub>	Maximum Operating Junction Temperature Range	-40		+150	°C
T <sub>stg</sub>	Storage Temperature	-40		+125	°C
R <sub>θCS</sub>	Case-To-Sink (Conductive Grease Applied)		0.1		°C/W
M	Mounting Screw:M5	3.0		5.0	N·m
G	Weight		200		g

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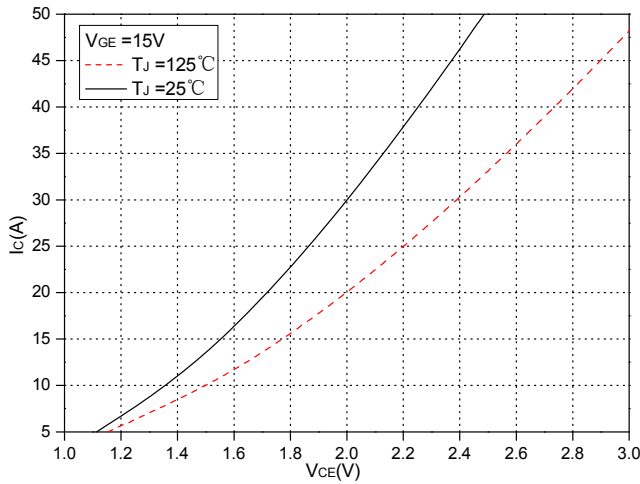


Fig.1 Typical Saturation Voltage Characteristics

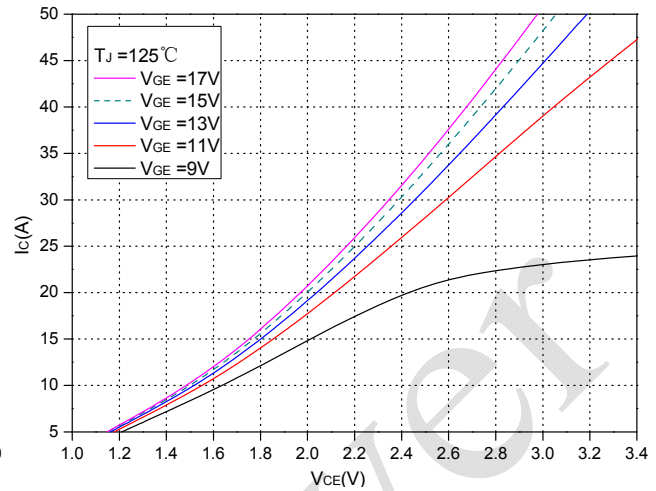


Fig.2 Typical Output Characteristics

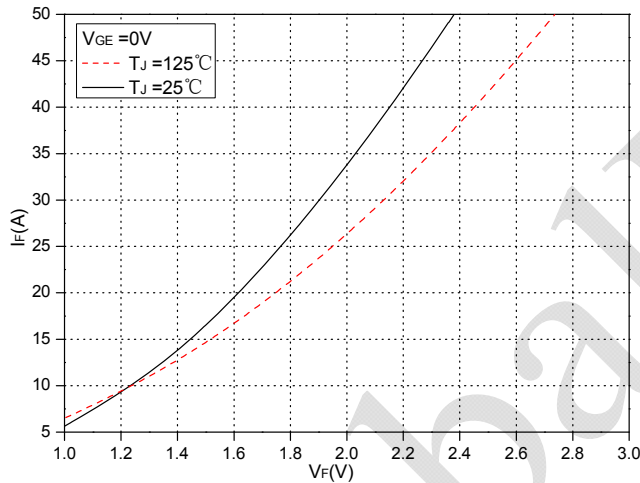


Fig.3 Forward Characteristics of FWD

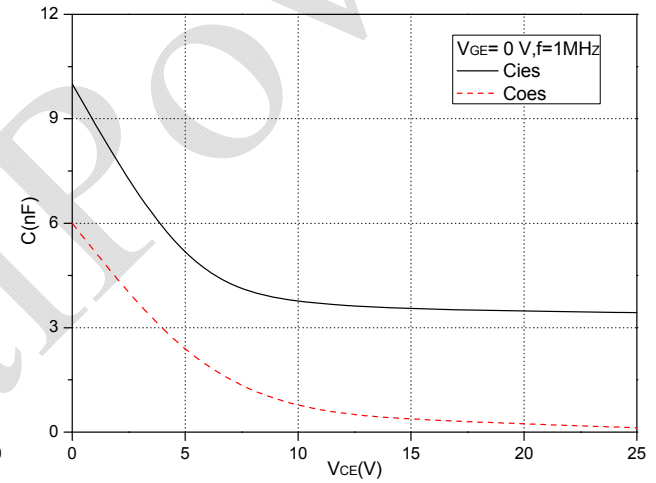


Fig.4 Capacitance Characteristics

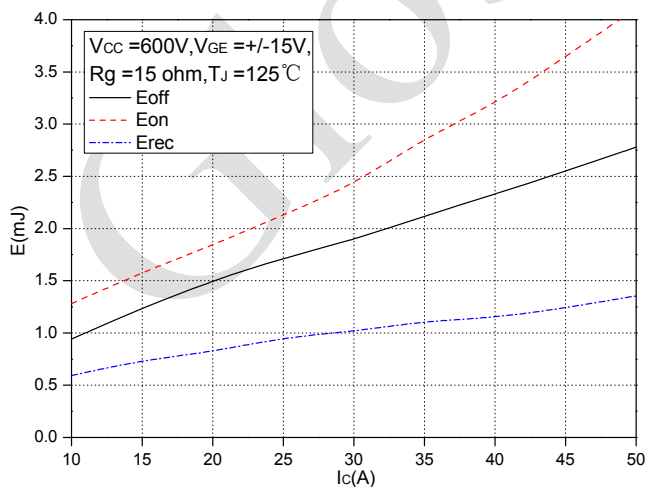


Fig.5 Typical Switching Loss vs. Collector Current

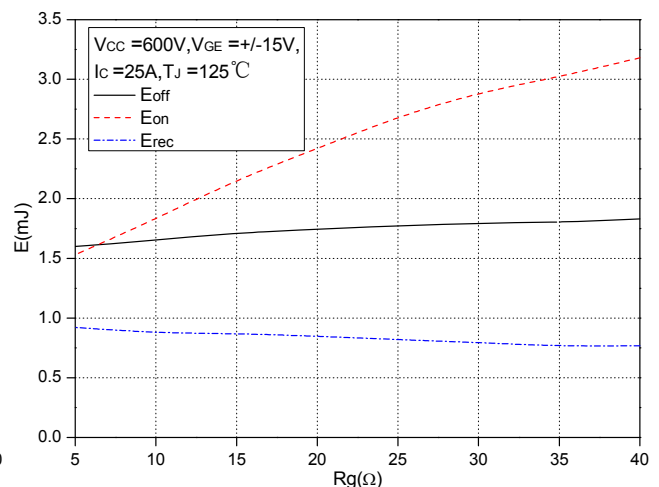


Fig.6 Typical Switching Loss vs. Gate Resistance



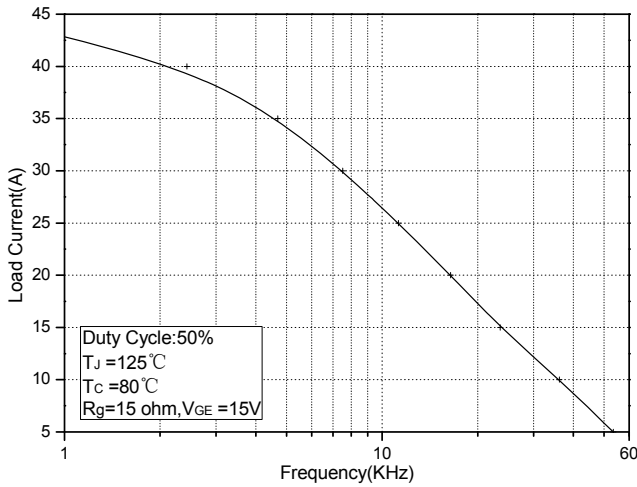


Fig.7 Typical Load Current vs. Frequency

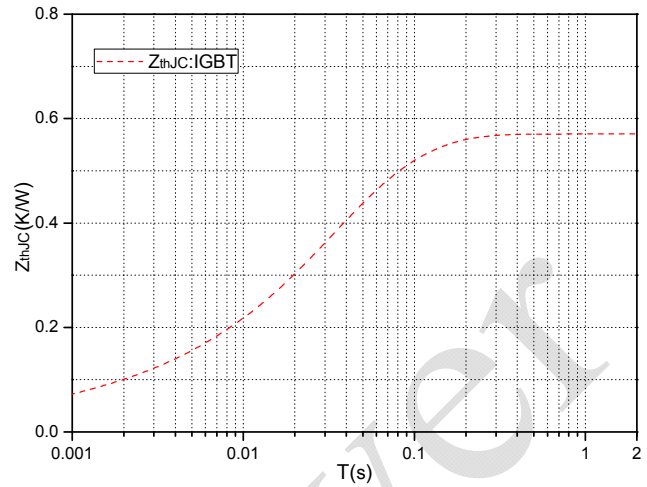


Fig.8 Transient thermal impedance (IGBT)

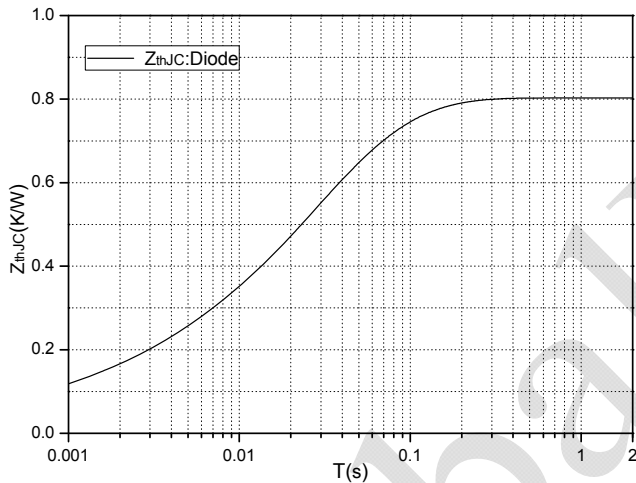


Fig.9 Transient thermal impedance Diode

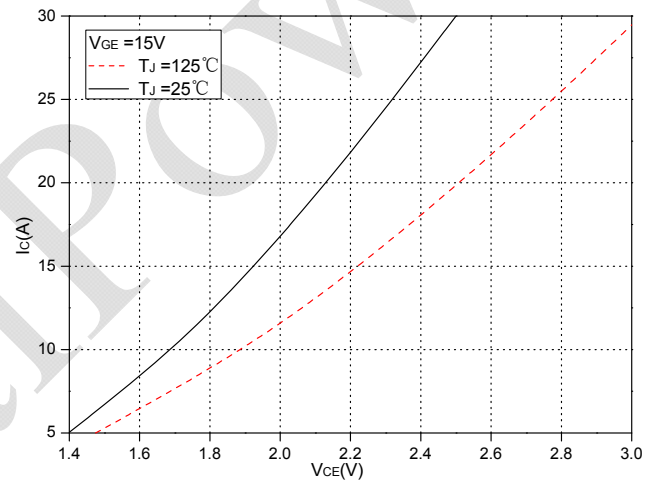


Fig.10 Typical Saturation Voltage Characteristics (Brake-Chopper)

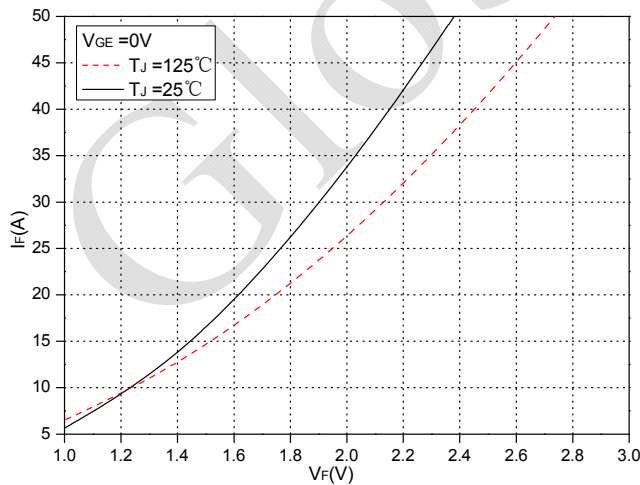


Fig.11 Forward Characteristics of FWD (Brake-Chopper)

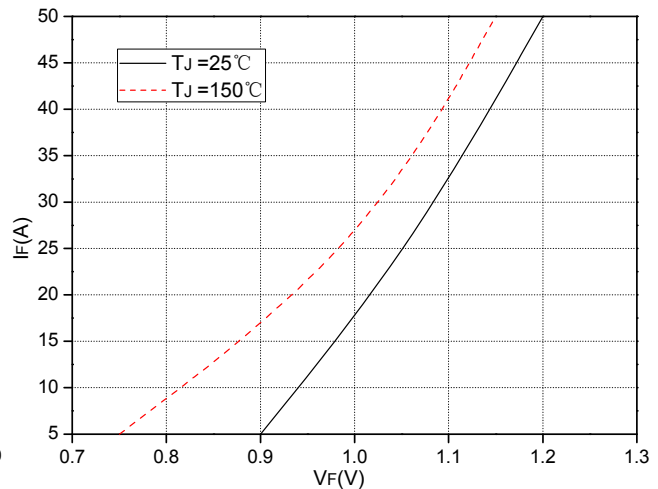


Fig.12 Forward Characteristics of Diode (Rectifier)

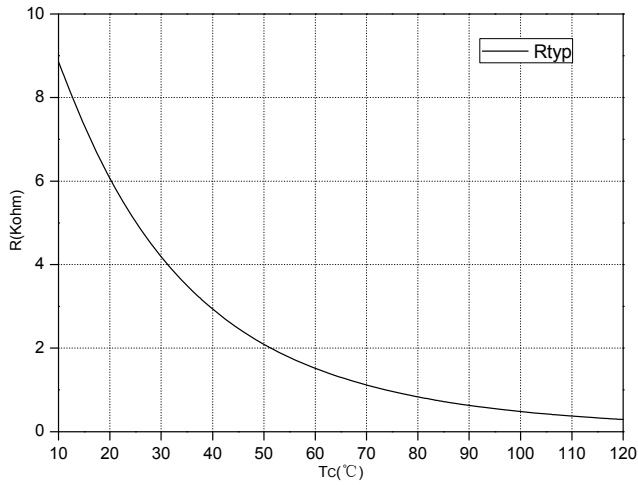


Fig. 13 NTC Temperature characteristics

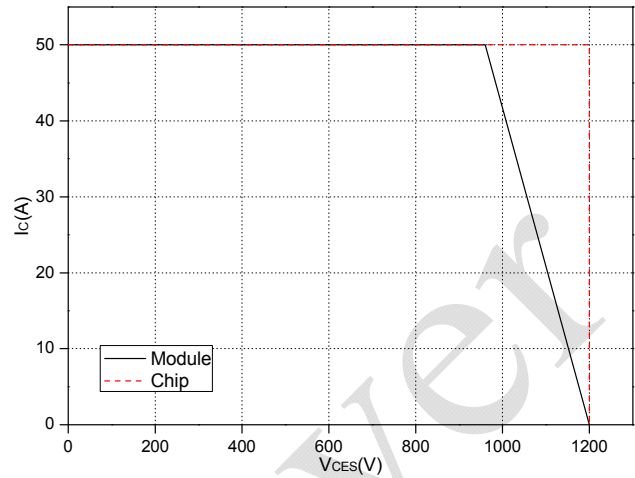


Fig. 14 Reverse Bias Safe Operation Area (RBSOA)

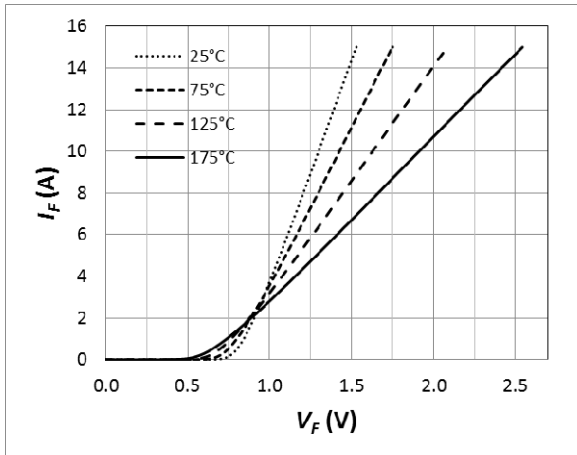


Fig. 15 Forward Characteristics of SiC Diode (Boost)

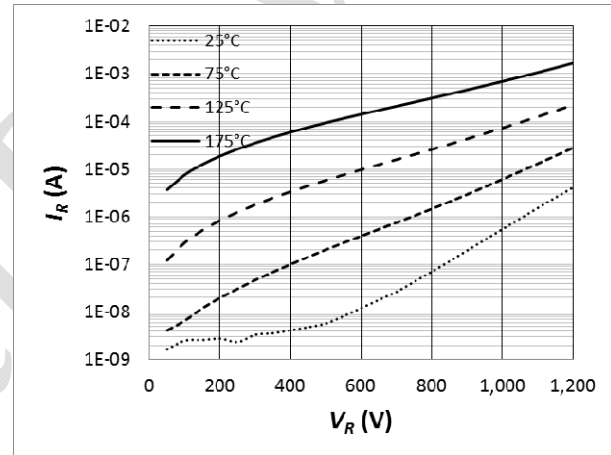


Fig. 16 Leakage Current of SiC Diode (Boost)

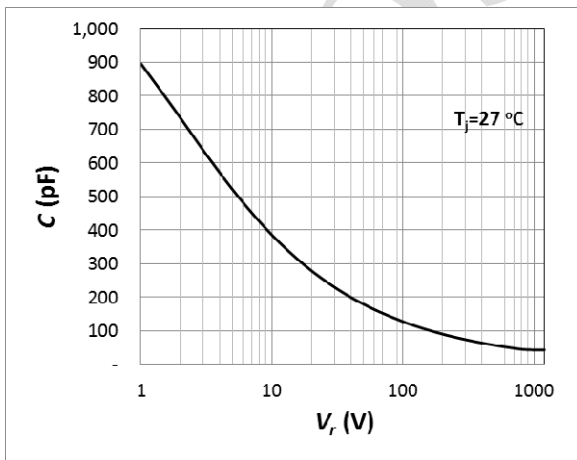


Fig. 17 Capacitance Characteristics of SiC Diode (Boost)

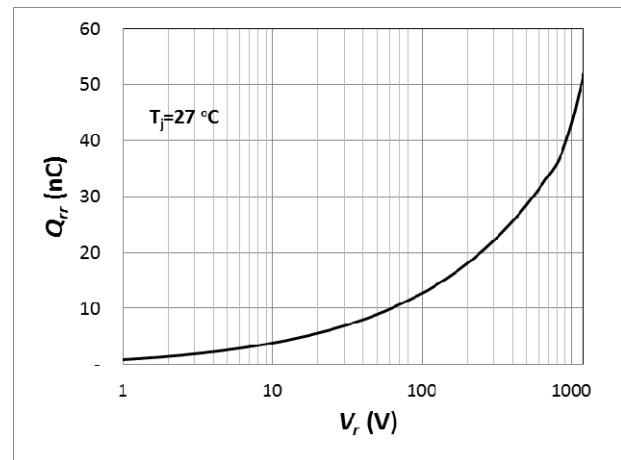
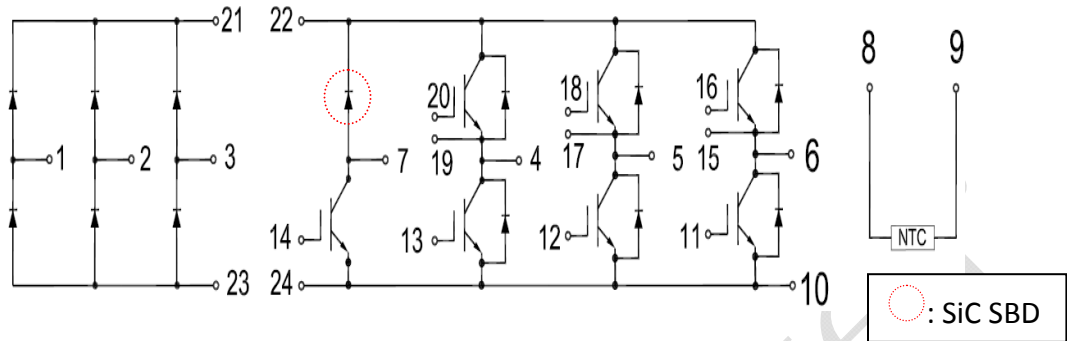
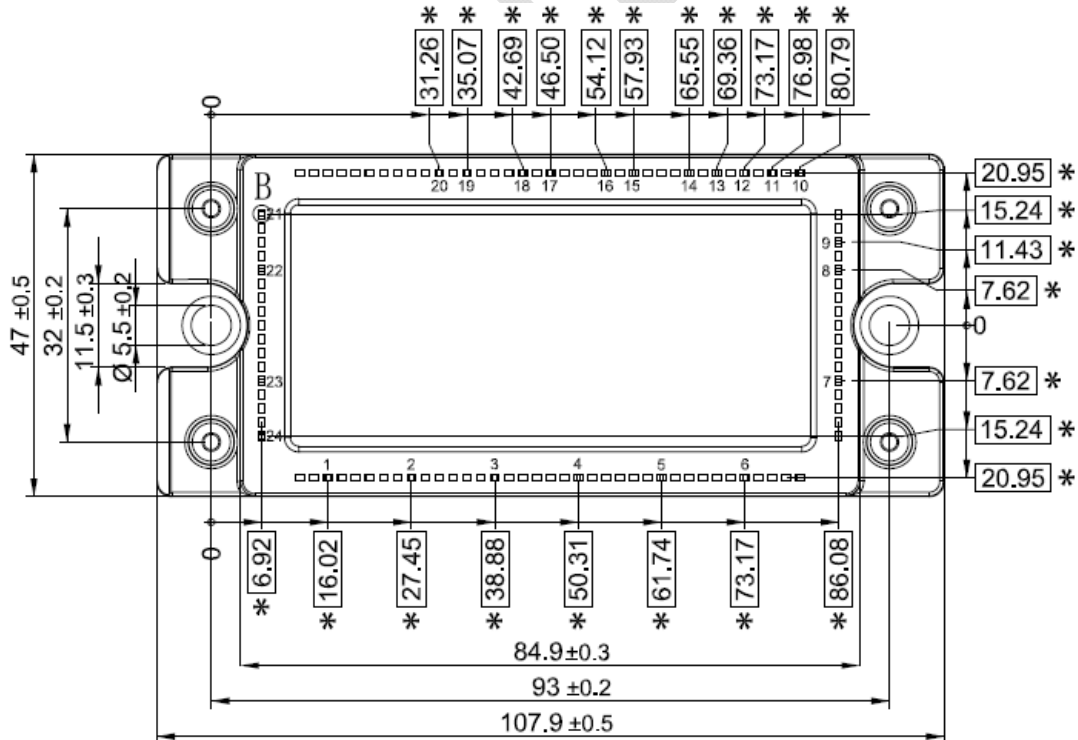
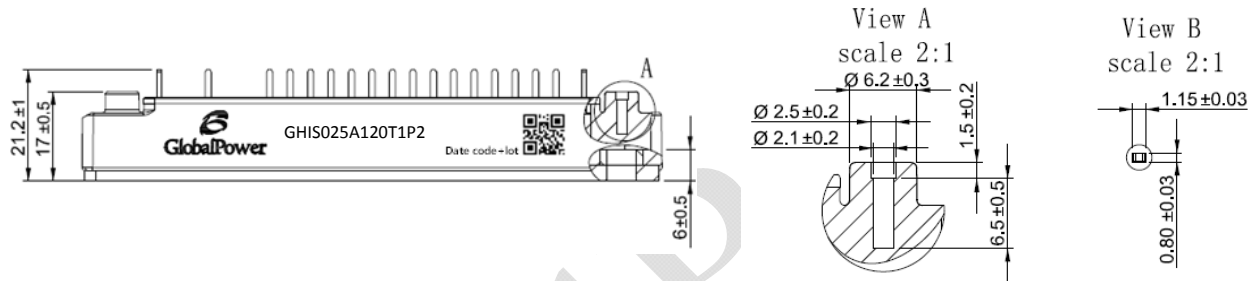


Fig. 18 Recovery Charge of Boost SiC Diode (Boost)

### Internal Circuit:



### Package Outline (Unit: mm):



\*=all dimensions with tolerance of  $\pm 0.4$

### Revision History

Date	Revision	Notes
4/22/2015	0.1	Initial release of preliminary datasheet

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### Notes

- **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented March, 2013. RoHS Declarations for this product can be obtained from the Product Documentation sections of [www.gptechgroup.com](http://www.gptechgroup.com).

- **REACH Compliance**

REACH substances of high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact our office at GPTG Headquarters in Lake Forest, California to insure you get the most up-to-date REACH SVHC Declaration.

REACH banned substance information (REACH Article 67) is also available upon request.

- This product has not been designed or tested for use in, and is not intended for use in, applications implanted into the human body nor in applications in which failure of the product could lead to death, personal injury or property damage, including but not limited to equipment used in the operation of nuclear facilities, life-support machines, cardiac defibrillators or similar emergency medical equipment, aircraft navigation or communication or control systems, or air traffic control.

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