

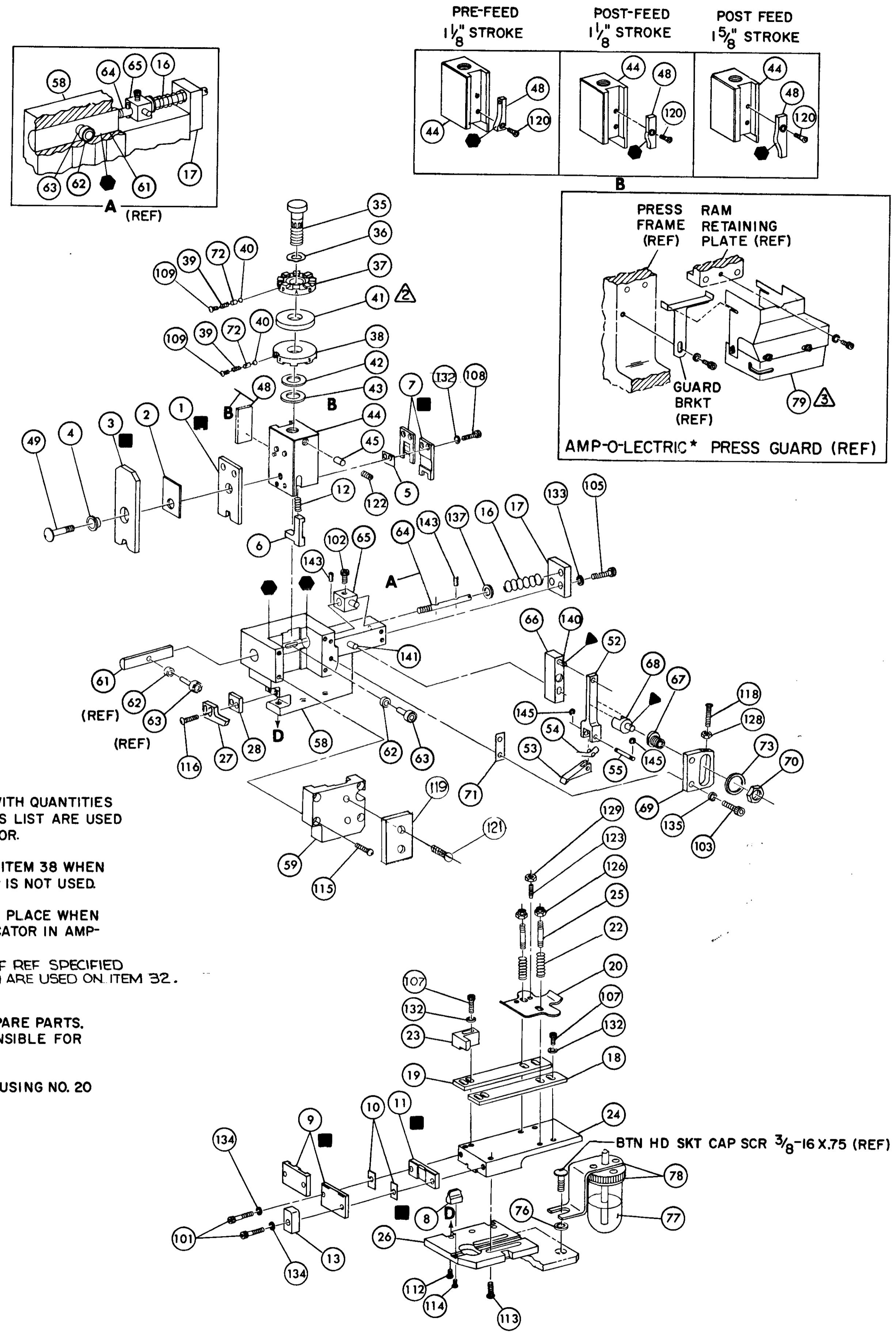
THIS DRAWING IS A CONFIDENTIAL DOCUMENT OF AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONSULTED FOR THE LATEST REVISION.

THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT YOU WILL NOT DISCLOSE IT TO ANY OTHER PERSON WITHOUT WRITTEN AUTHORIZATION FROM AMP INCORPORATED, HARRISBURG, PA.

DIST 66

* Trademark of AMP Incorporated

AMP 3076-2 REV 5-82



- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - △ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS. CUSTOMER RESPONSIBLE FOR REPLACEMENT.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

QTY	PART NO	DESCRIPTION	ITEM NO
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135
REF	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
REF	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
REF	21018-4	NUT, HEX MACH (4-40) DRAG	129
REF	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128
REF	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
REF	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123
REF	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
REF	21017-2	SCR, DRIVE *2 x .19	121
REF	1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	120
REF	461264-1	PLATE, IDENTIFICATION	119
REF	6-23715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	118
REF	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115
REF	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
REF	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
REF	2-22733-8	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	112
REF	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
REF	2-21000-8	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	108
REF	7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	107
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	106
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	104
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	103
REF	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101
REF	455745-1	GUARD, WINDOW	79
REF	465184-9	LUBRICATOR ASSY	78
REF	561230-3	OIL, LUBRICATING	77
REF	454406-1	SPACER, LUB BRACKET	76
REF	458109-1	WASHER, FLAT (SPECIAL)	73
REF	690603-1	SPRING, ASSIST	72
REF	690517-1	SPACER	71
REF	22594-8	NUT, HEX	70
REF	240628-1	PLATE, ADJ	69
REF	240626-1	SHAFT, PIVOT	68
REF	240633-1	BUSHING	67
REF	455680-1	LEVER, INTERMEDIATE	66
REF	240629-1	BLOCK, PIVOT	65
REF	240632-2	SCREW, ADJ	64
REF	240659-3	PIN, CAM ROLLER	63
REF	240658-1	CAM, ROLLER	62
REF	454398-1	ROD, FEED	61
REF	454220-1	CAP, RAM	59
REF	453736-1	HOUSING	58
REF	240624-1	PIN, FEED FINGER	57
REF	691499-1	SPRING, FEED FINGER	55
REF	240635-1	FINGER, FEED	54
REF	240634-1	LEVER, TERMINAL	53
REF	7-21002-9	BOLT, CRIMPER	51
REF	690191-1	PLUG, NYLON	50
REF	455674-2	RAM	49
REF	690125-1	WASHER, LAMINATED	48
REF	690124-1	WASHER, RAM	47
REF	690223-1	SPACER, DISC	46
REF	23241-6	BALL, STEEL	45
REF	690170-1	SPRING, COMPRESSION	44
REF	3-690141-2	DISC, INSULATION	43
REF	3-690451-2	SPACER, STRIPPER	42
REF	240639-1	STRIPPER	41
REF	455676-1	PLATE, BASE	40
REF	22354-8	DRAG, STUD	39
REF	455678-5	PLATE, STRIP GUIDE	38
REF	454177-1	DRAG, STOCK	37
REF	1-458030-4	GUIDE, STRIP (REAR)	36
REF	1-458031-4	GUIDE, STRIP (FRONT)	35
REF	454178-1	GUIDE, FEED ROD	34
REF	4-22284-9	SPRING, FEED RETURN	33
REF	240644-8	SPACER, HOLD DOWN	32
REF	5-240645-4	SPRING, HOLD DOWN	31
REF	1-240642-0	PLATE, REAR SHEAR	30
REF	2-240654-8	SPACER, SHEAR PLATE	29
REF	6-240651-5	PLATE, FRONT SHEAR	28
REF	5-240641-9	ANVIL	27
REF	240626-1	BLADE, SLUG	26
REF	240633-1	HOLD DOWN, TERMINAL	25
REF	455680-1	SPACER, SHEAR BLADE	24
REF	240629-1	SPACER, TUBULAR	23
REF	240632-2	CRIMPER, INSULATION	22
REF	240659-3	SPACER, INSULATION	21
REF	240658-1	CRIMPER, WIRE	20
REF	454398-1	CRIMPER, WIRE	19
REF	454398-1	CRIMPER, WIRE	18
REF	454398-1	CRIMPER, WIRE	17
REF	454398-1	CRIMPER, WIRE	16
REF	454398-1	CRIMPER, WIRE	15
REF	454398-1	CRIMPER, WIRE	14
REF	454398-1	CRIMPER, WIRE	13
REF	454398-1	CRIMPER, WIRE	12
REF	454398-1	CRIMPER, WIRE	11
REF	454398-1	CRIMPER, WIRE	10
REF	454398-1	CRIMPER, WIRE	9
REF	454398-1	CRIMPER, WIRE	8
REF	454398-1	CRIMPER, WIRE	7
REF	454398-1	CRIMPER, WIRE	6
REF	454398-1	CRIMPER, WIRE	5
REF	454398-1	CRIMPER, WIRE	4
REF	454398-1	CRIMPER, WIRE	3
REF	454398-1	CRIMPER, WIRE	2
REF	454398-1	CRIMPER, WIRE	1

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME		APPL SERIAL NO	ORIGINAL
ADDRESS		PURCHASE ORDER	CUSTOMER COPY
CITY		ENG APP	FIELD ENG COPY

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	140	O	.860	A1 8039
INSUL				
WIRE RANGE	8-16	INSULATION RANGE	.110-.130	PRESS NO 565435-5

AMP-O-LECTRIC PRE FEED
THICK SLUG BLADE TO PRODUCE .20 LG. WELD TABS.
REF I.D. PLATE: 461264-1

SET UP PAGE	10-1
458638-1, 418-A	
DR 6-23-86 APP 3/86	
D. Ophar	
CHR 1/16-25 REL 4/86	
LOC A	D NO 466285-3

AMP INCORPORATED
Harrisburg, Pa. 17105

MINIATURE QUICK CHANGE APPLICATOR
END FEED (RING (INS. PIERCING))